

变频器调试手册

一面板的手动调试工作

使用面板调试 g120 的注意事项，变频器此时采用端子控制。
调试流程。

1. 变频器的复位工作

防止由于未知的原因造成的变频器参数的不正确的现象。

2. 快速调试 (p10=1 处于快速调试中)

调试基本的参数

P1300 v/f 控制

P100 50hz

P304 电机的电压 380v

P305 电机的额定工作电流 1.21a

P307 电机的功率 0.37kw

P308 电机的功率因数 0.76

P311 电机的额定转速 1380r

P1900 为 0 (不采用静态和动态的优化)

P15 宏的选择, 选择为 1 (根据自己的审定自行选择)



3. 根据自己的端口的定义进行新的设定

DIO 启动 r722.0 p840

Di1 反转 r722.1 p1113

Di2 复位 r722.2 p2103

DI3 高速 r722.3 p1020

DI4 中速 r722.4 p1021

DI5 低速 r722.5 p1022

以上修改的方法是，将你的参数调整大 p840，然后将其内容修改为 r722.0，其余的类似。

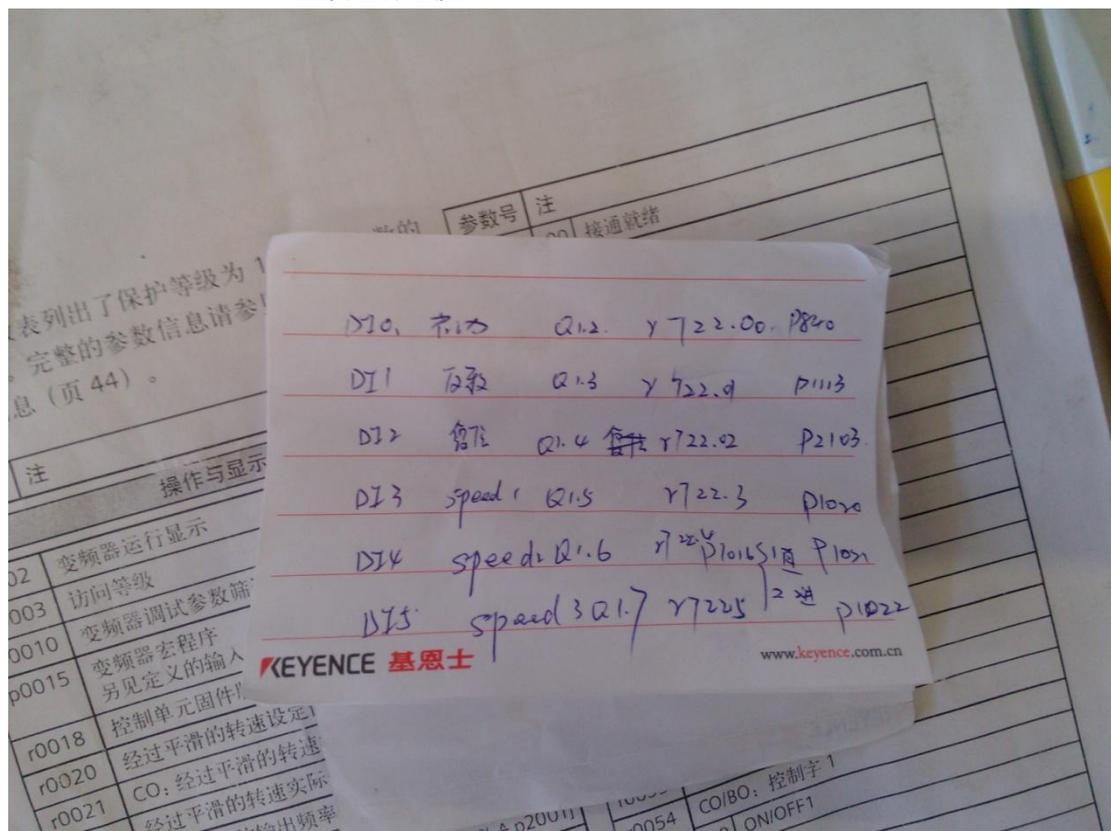
其中速度设定 p1001=1380

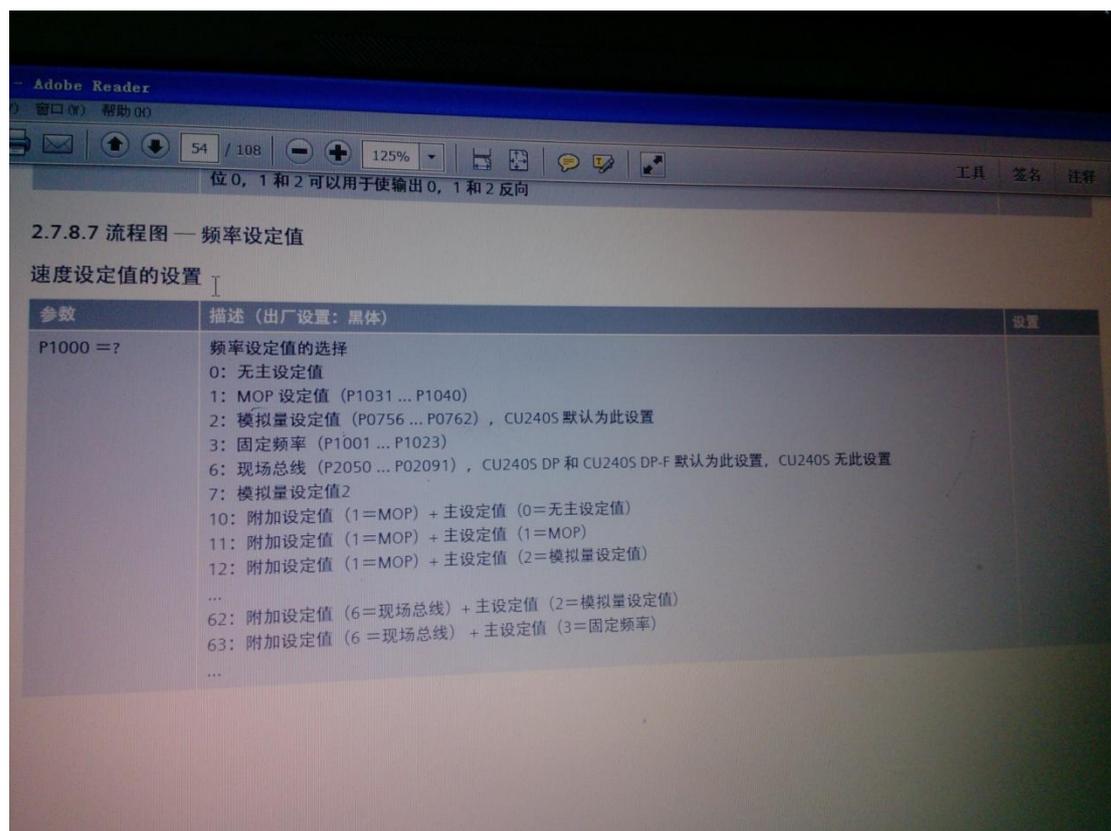
P1002=1100

P1003=900

检查部分参数 p1000=3 端子控制

P1016=1 直接选择速度





4. 测试 (通过 plc 进行简单的测试)

注意你的接线问题, 首先因为你需要使用的是外部的 24v, 因此你需要将外界的 M 与变频器的 DIcom 连接。

通过 plc 建立变量表, 然后通过强制的方式进行相应的测试, 例如

激活高速和启动, 测试高速

激活中速和启动, 测试中速

激活低速和启动, 测试低速

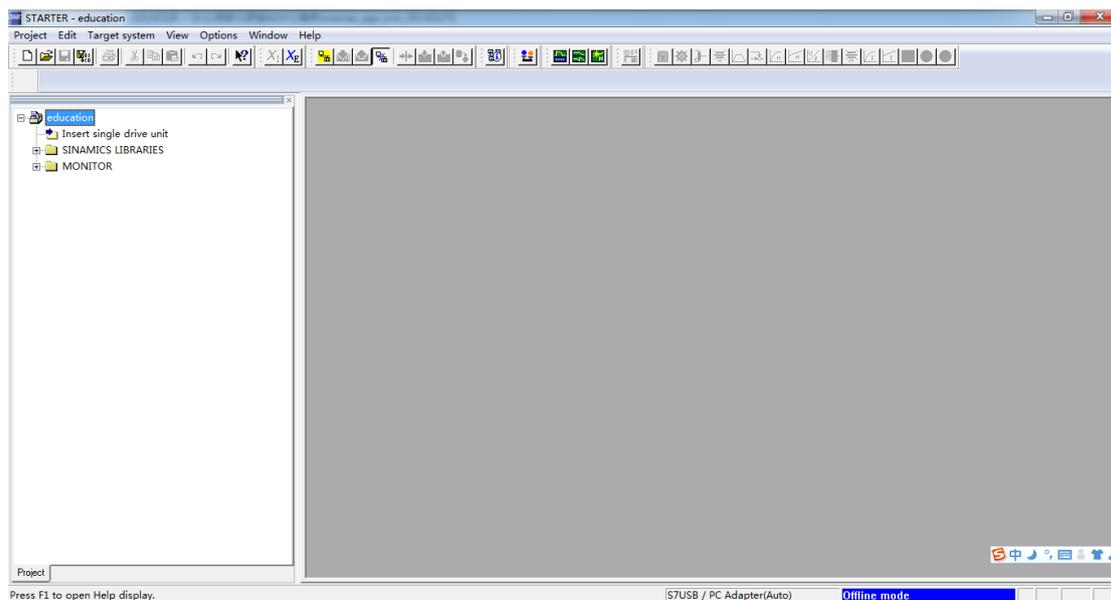
激活高速 反向 启动, 测试反向的高速

将输出的电机接线其中的一项摘除, 注意将拿下的电缆进行绝缘处理, 然后选择一种方式激活电机, 这时变频器会报警, 通过复位点进行复位的测试。

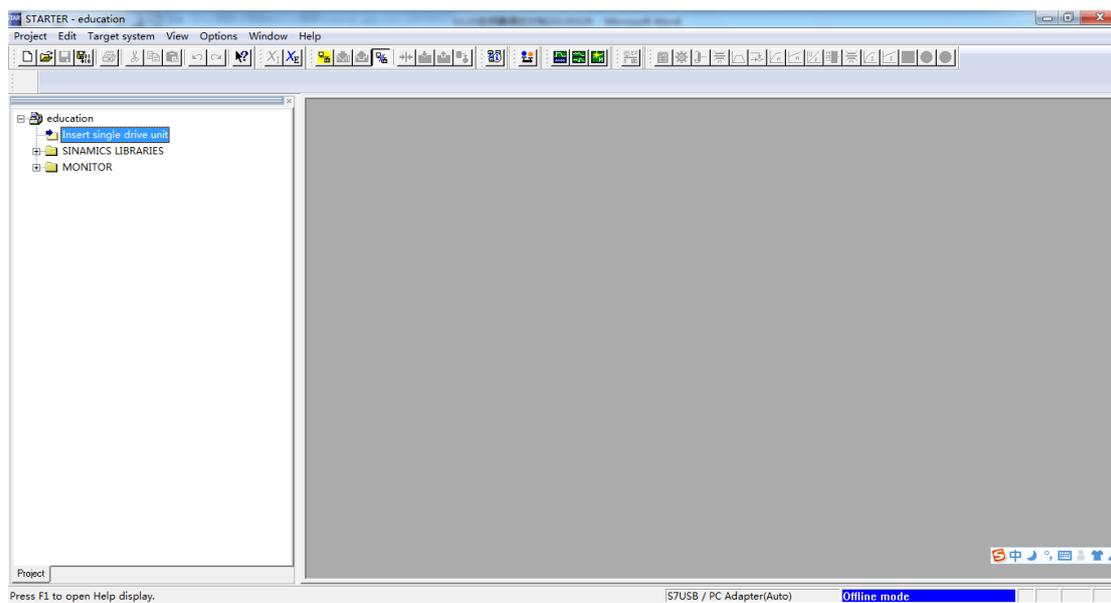
二 STARTER 调试

通过 starter 软件实现上述的功能

1. 首先你新建一个 education 的项目



2. 双击  G120 CU240F 2 DP insert single drive unit



3. 然后出现如下图所示内容，根据你的变频器选择控制单元为 cu240e-2dp

Insert single drive unit

General Drive Unit / Bus Address

Device family: SINAMICS

Device: SINAMICS G120

Device characteristic:

Characteristic	Order no.
CU240	6SL3 244-xxxxx-xxxx
CU240B-2	6SL3 244-xxxx0-xBxx
CU240B-2 DP	6SL3 244-xxxx0-xPxx
CU240E-2	6SL3 244-xxxx2-xBxx
CU240E-2 DP	6SL3 244-xxxx2-xPxx
CU240E-2 DP-F	6SL3 244-xxxx3-xPxx
CU240E-2 F	6SL3 244-xxxx3-xBxx
CU240E-2 PN	6SL3 244-xxxx3-xPxx
CU240E-2 PN-F	6SL3 244-xxxx3-xPxx

Version: 4.5

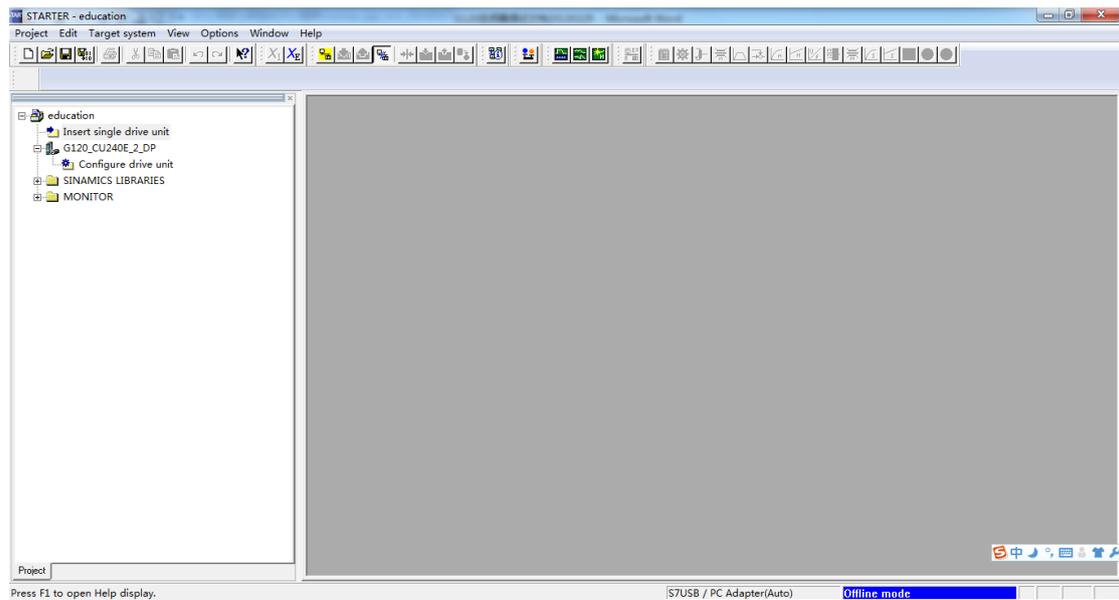
Online access: PROFIBUS

Address: 0

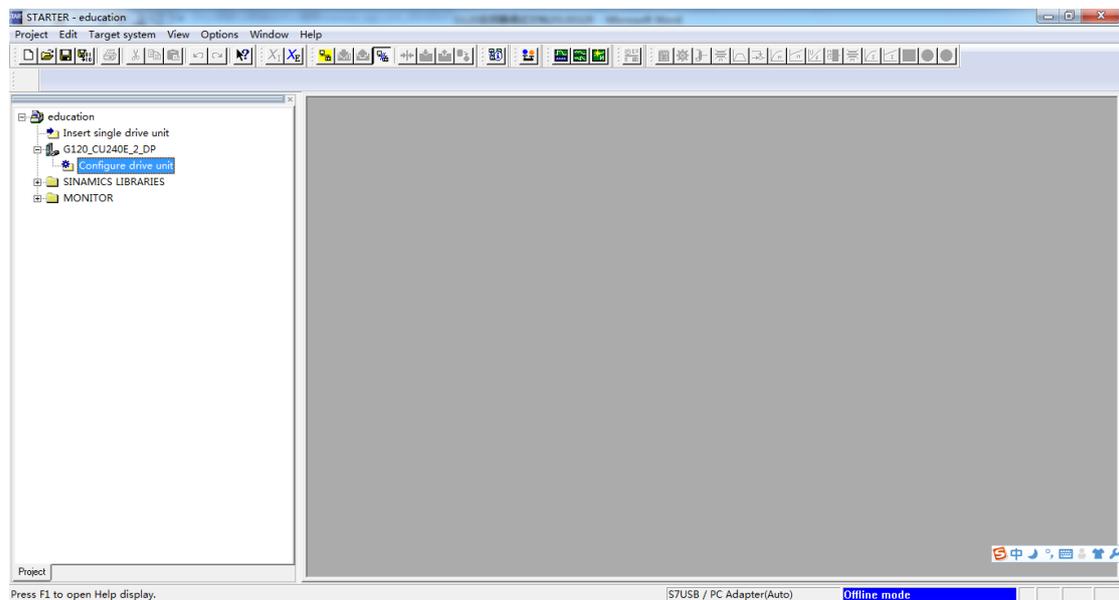
Slot: 2

OK Cancel Help

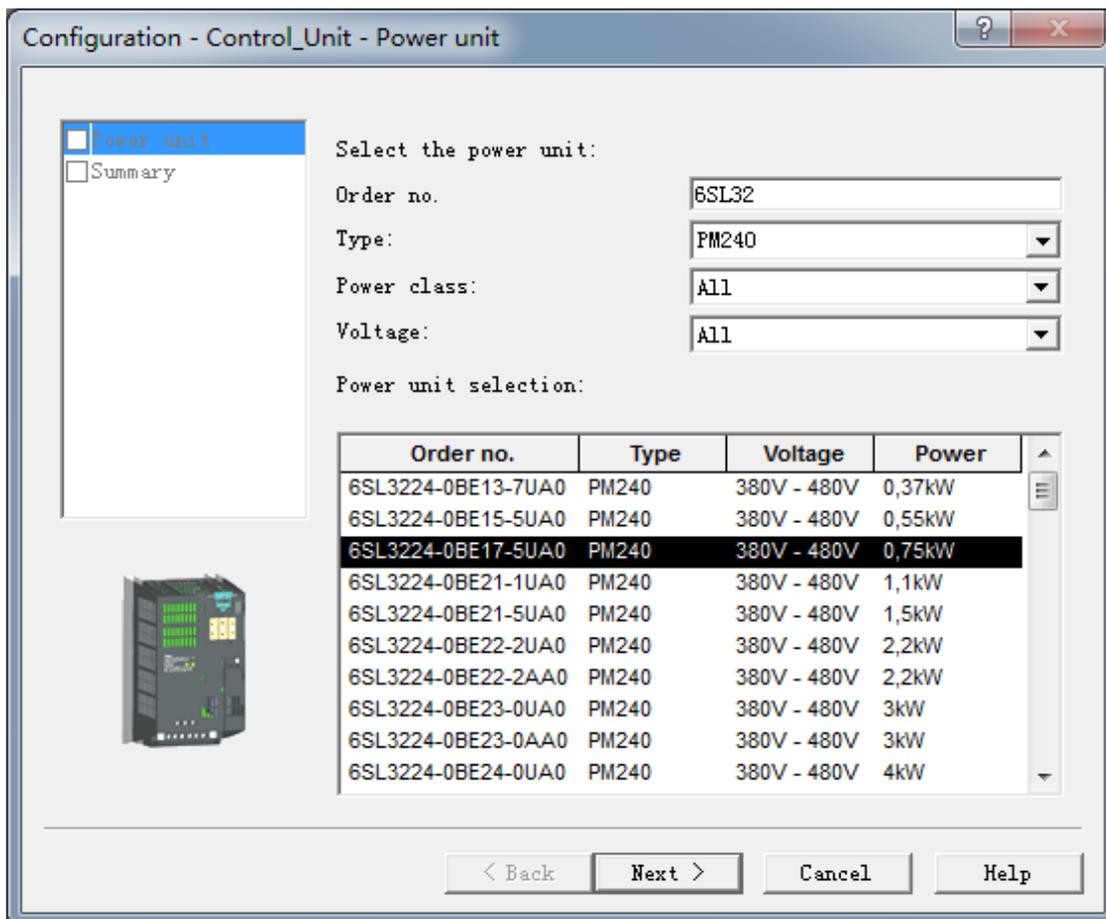


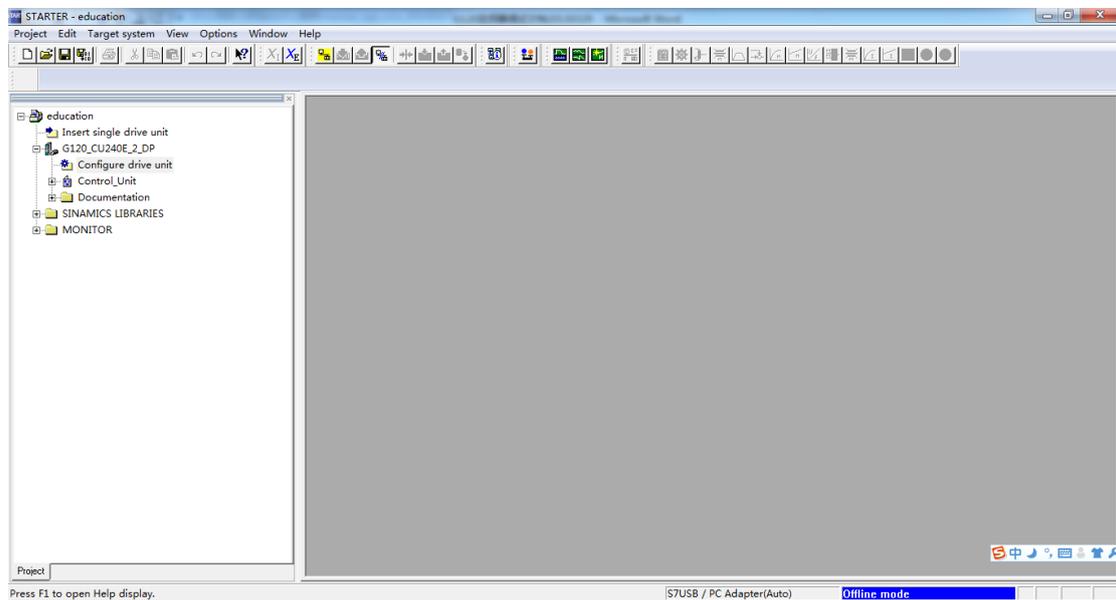
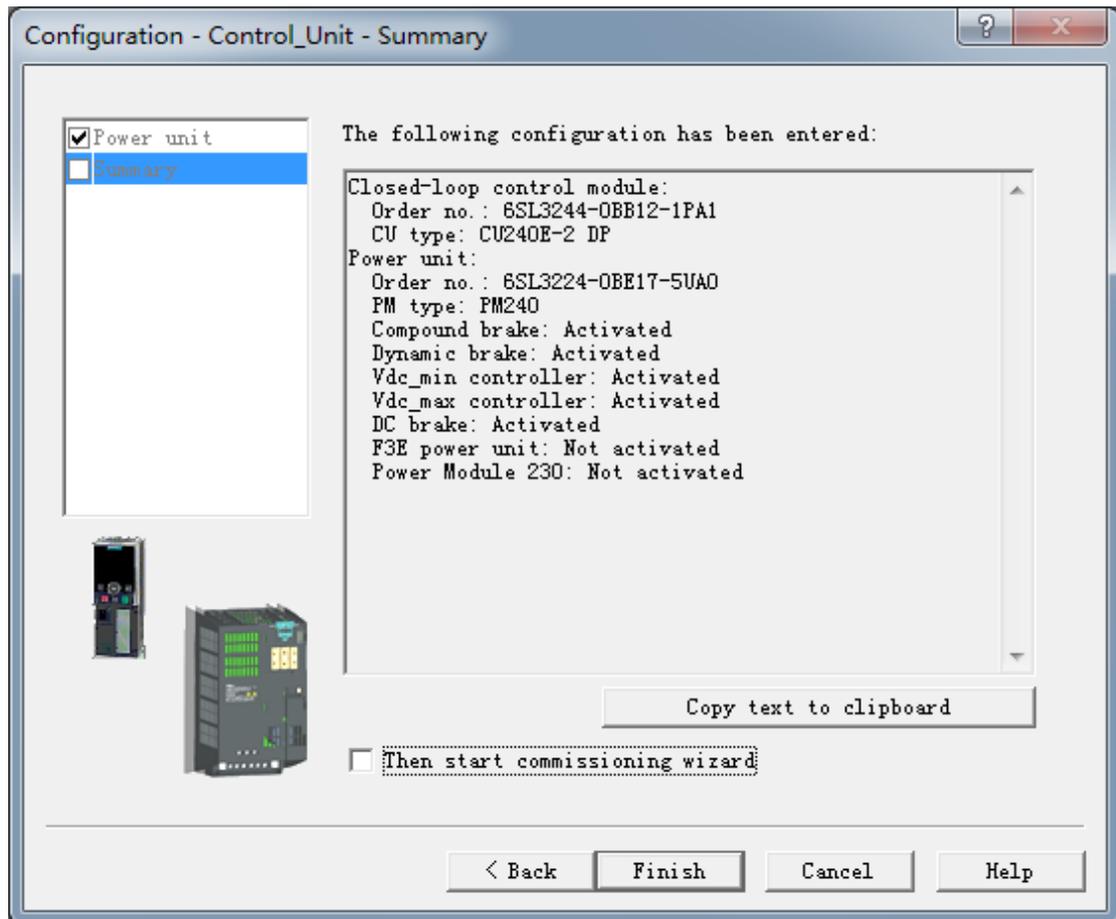


4. 双击 configure drive unit

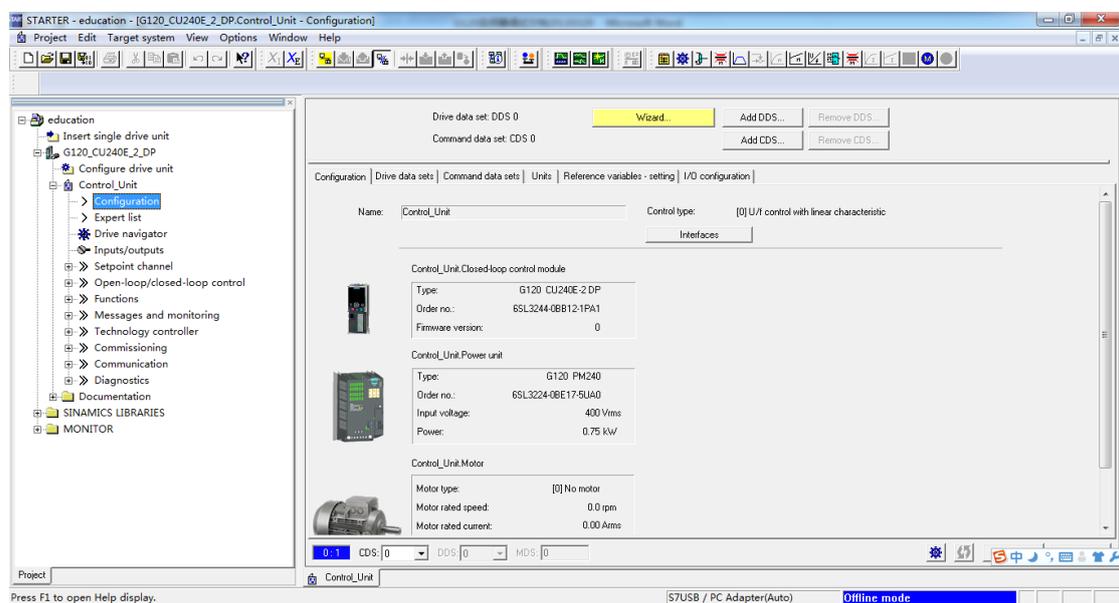
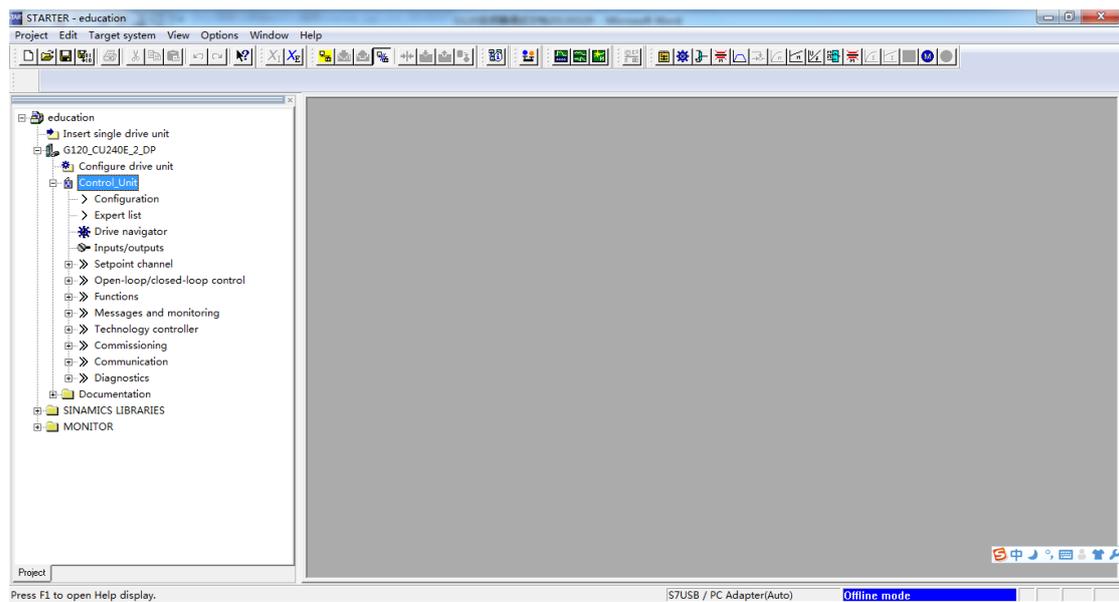


5. 选择与变频器匹配的功率模块

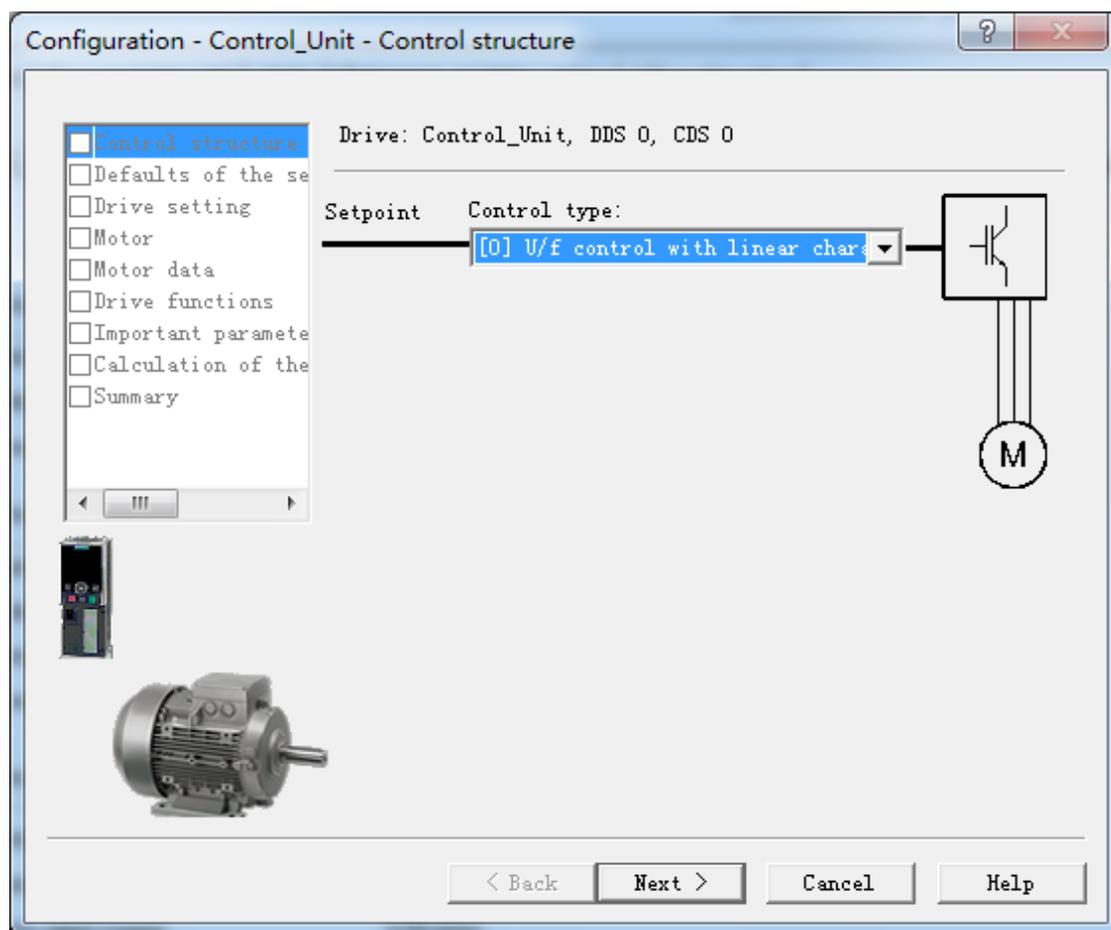


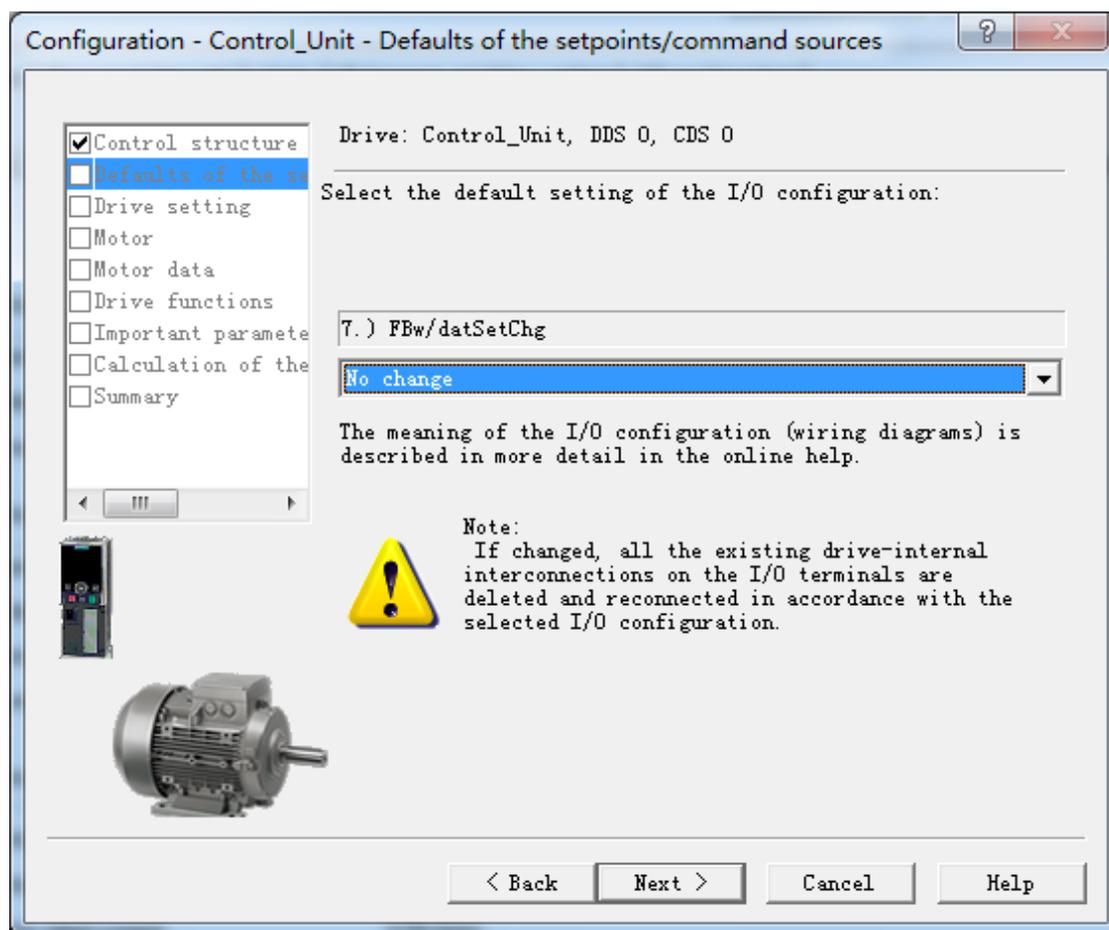


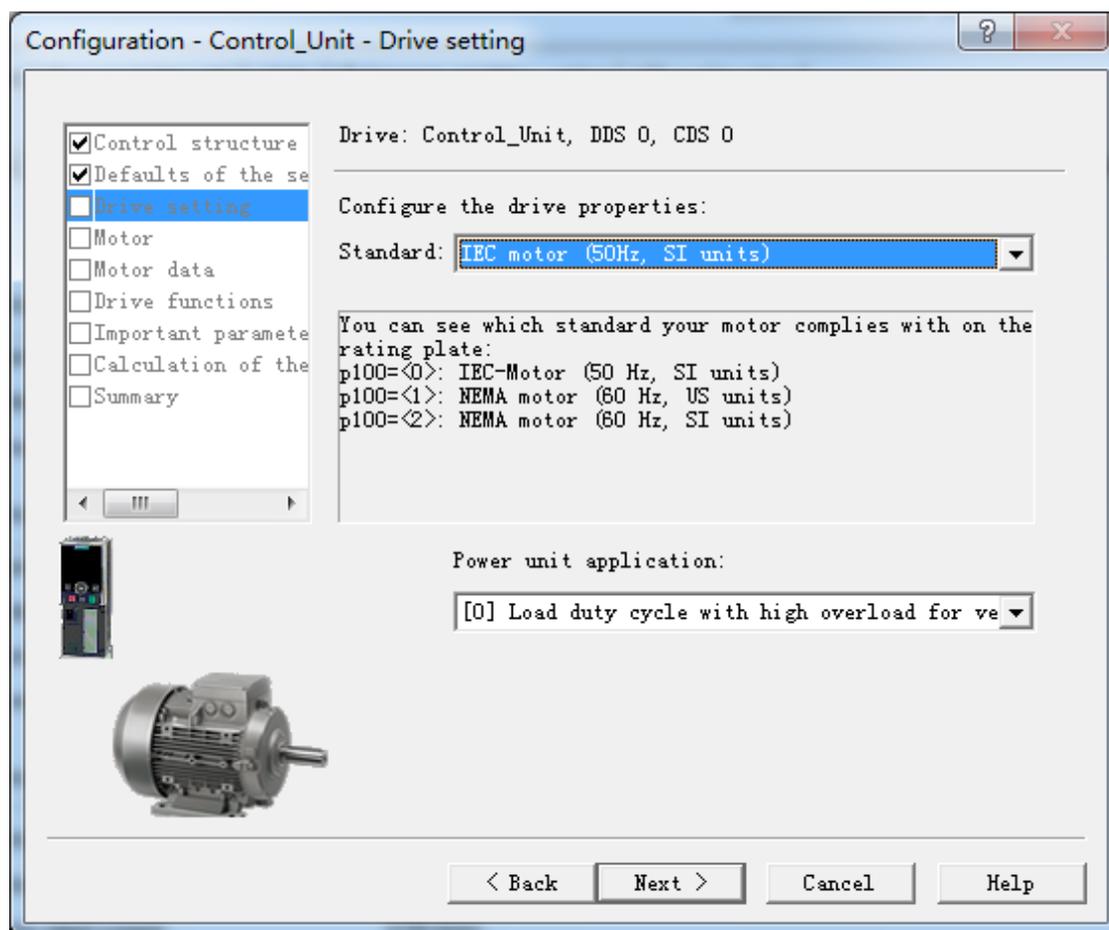
6. 单机 control unit, 选择其中的 configuration

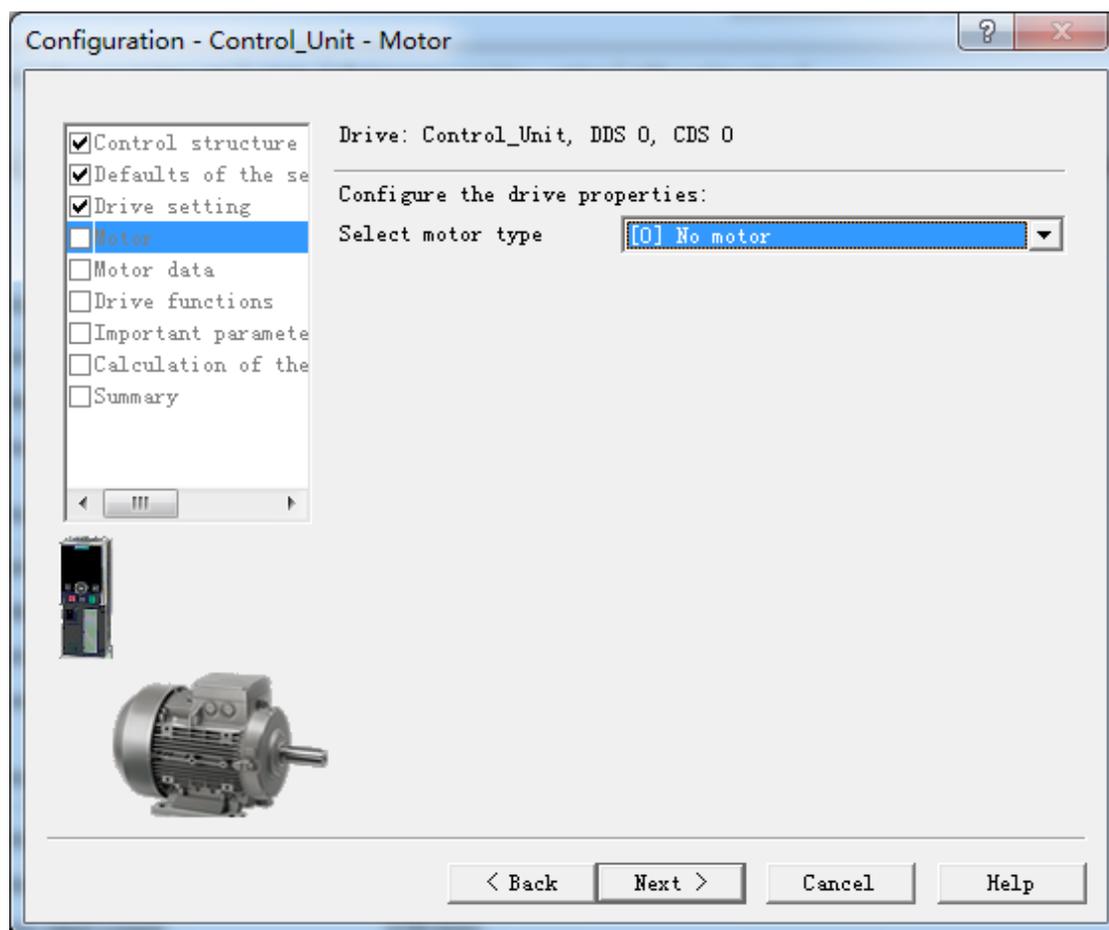


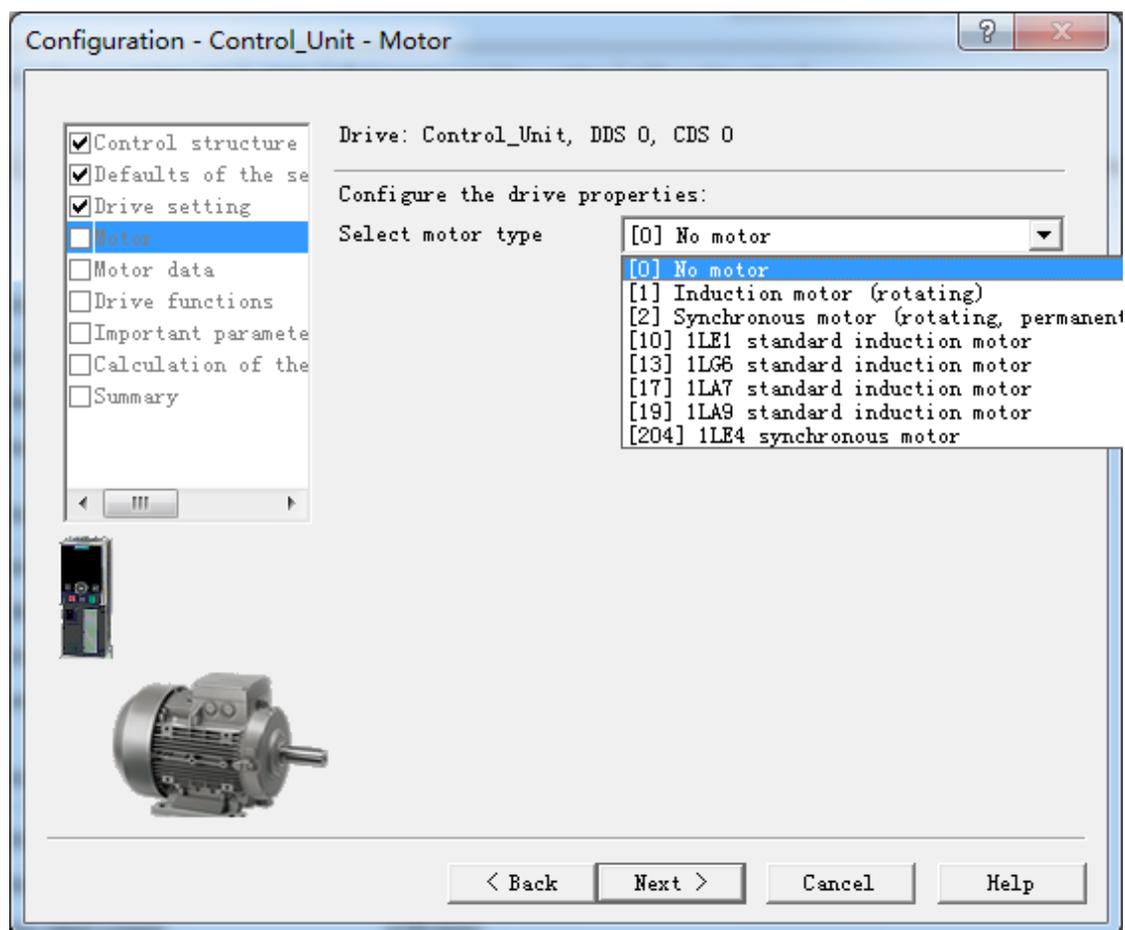
7. 单机 Wizard，进行快速调试工作

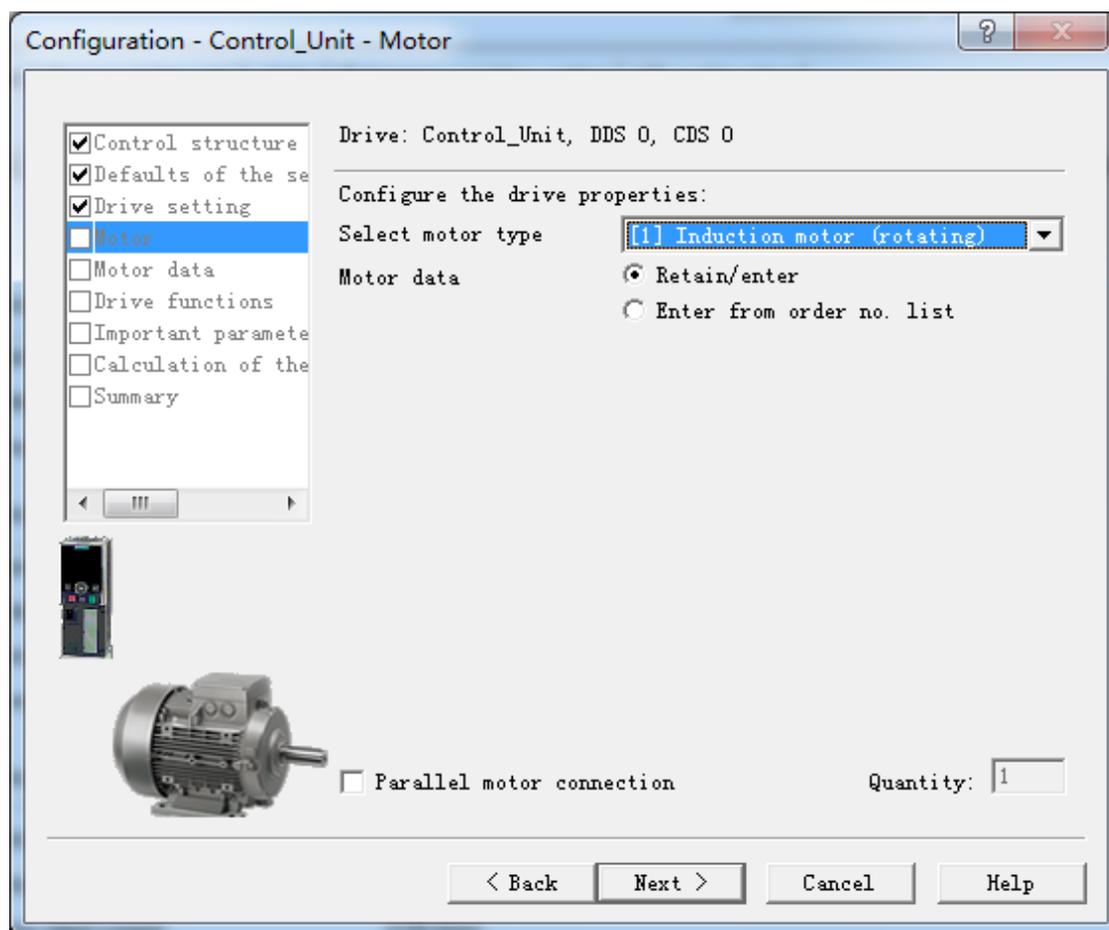


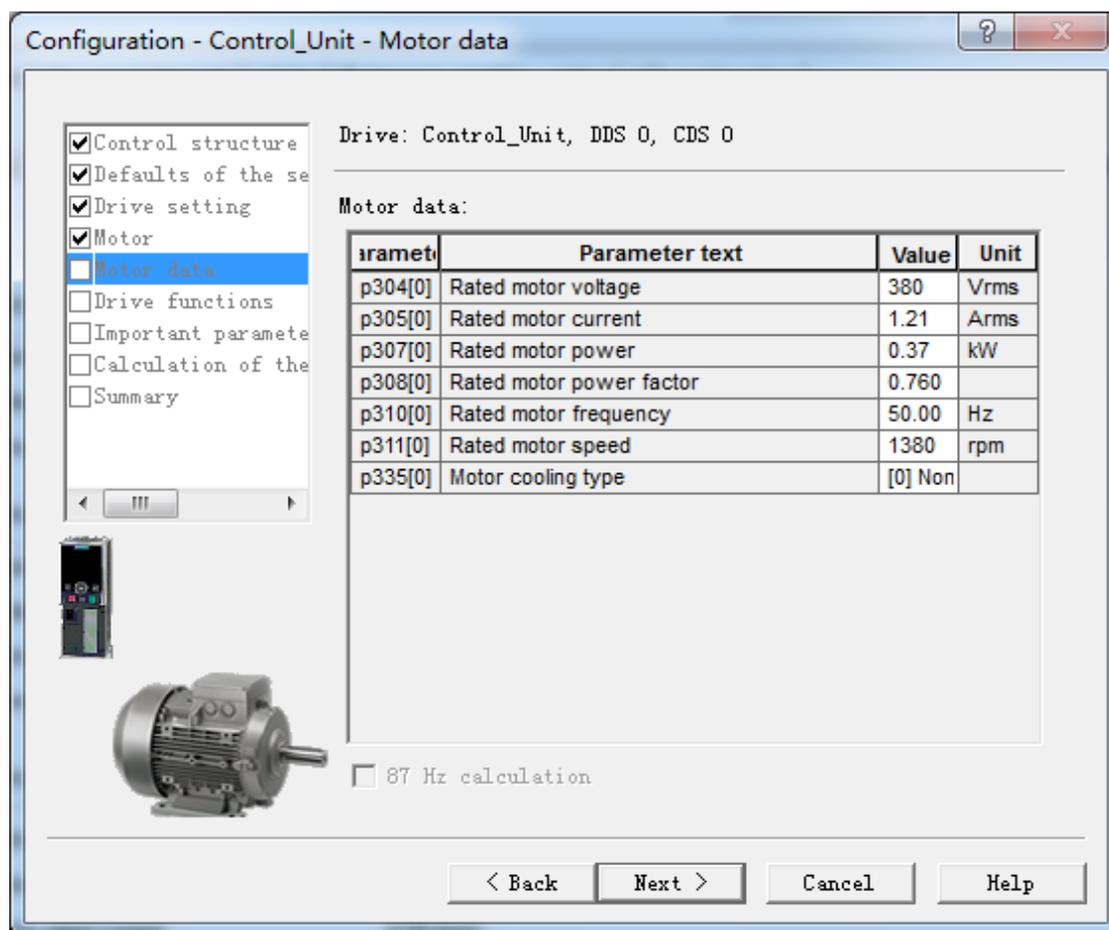


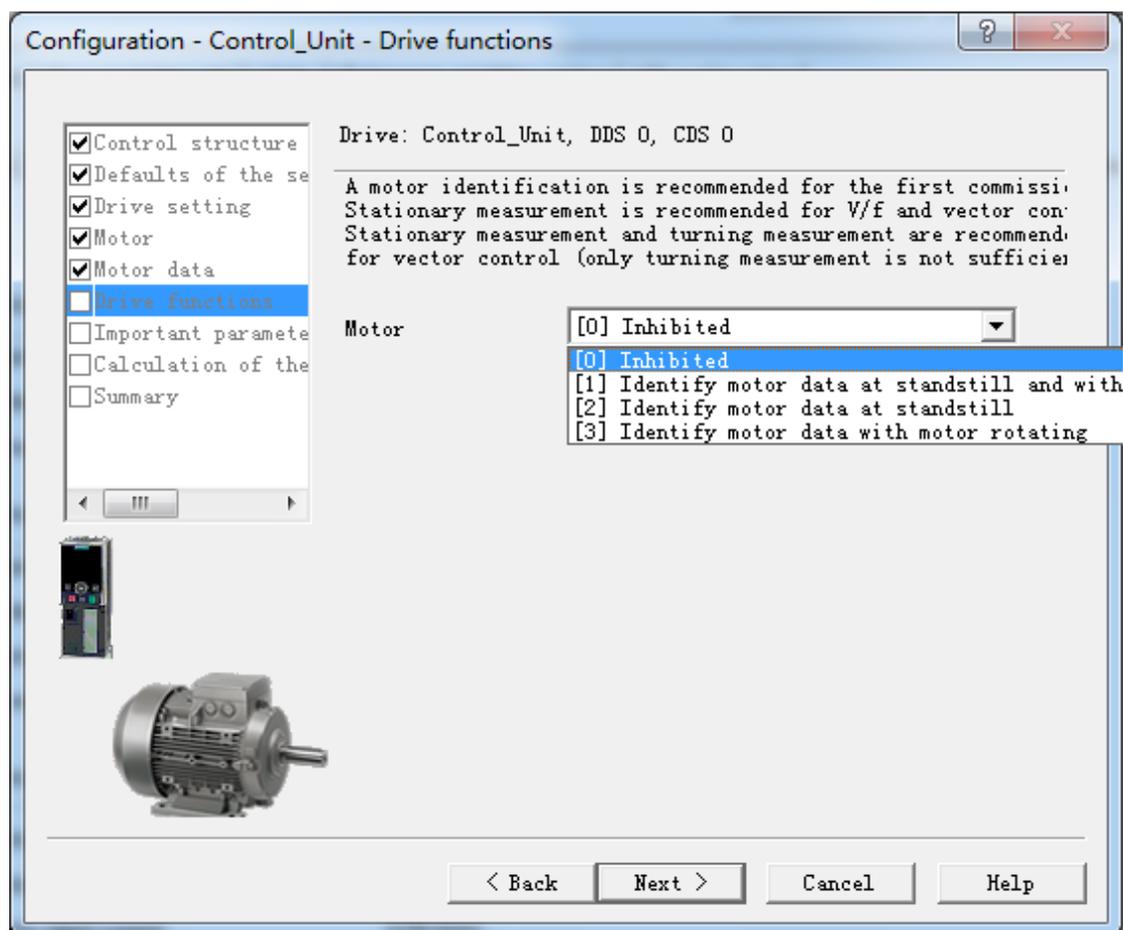


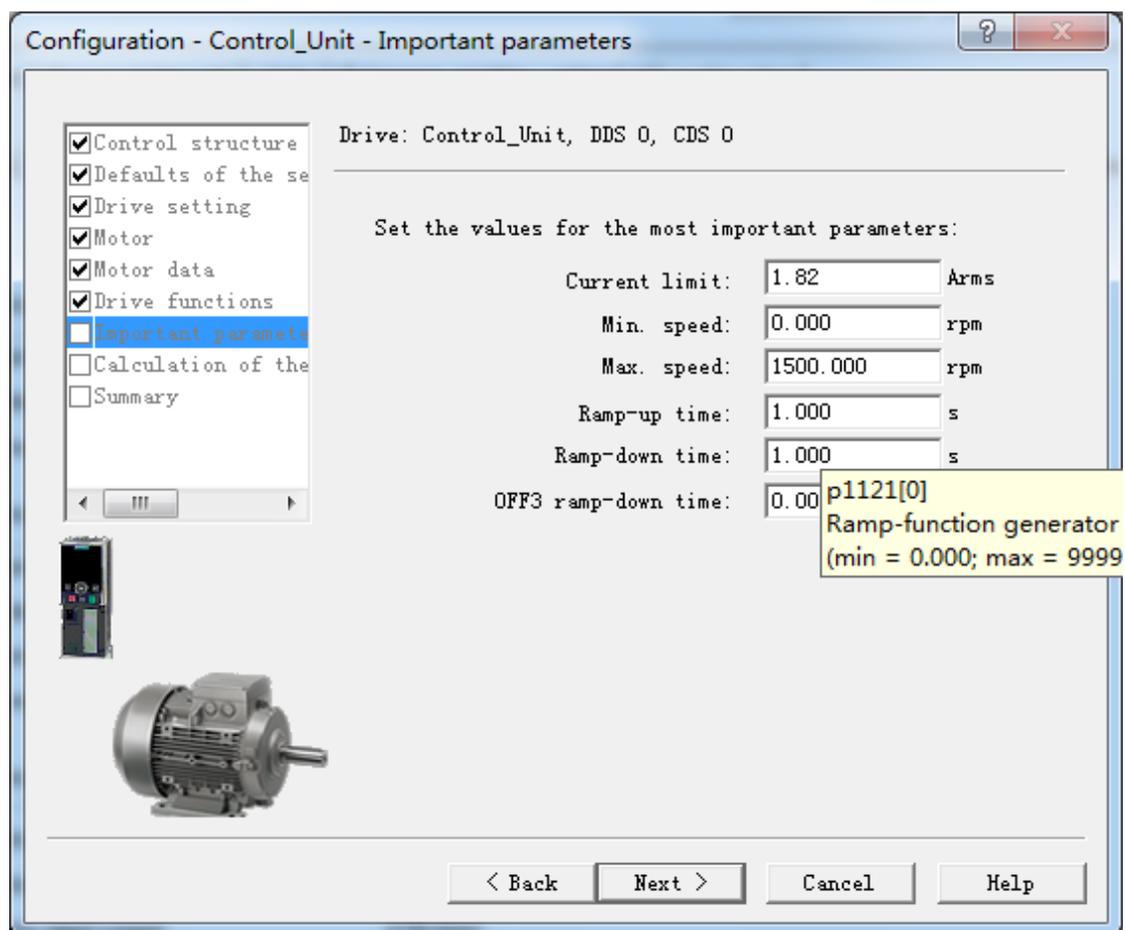


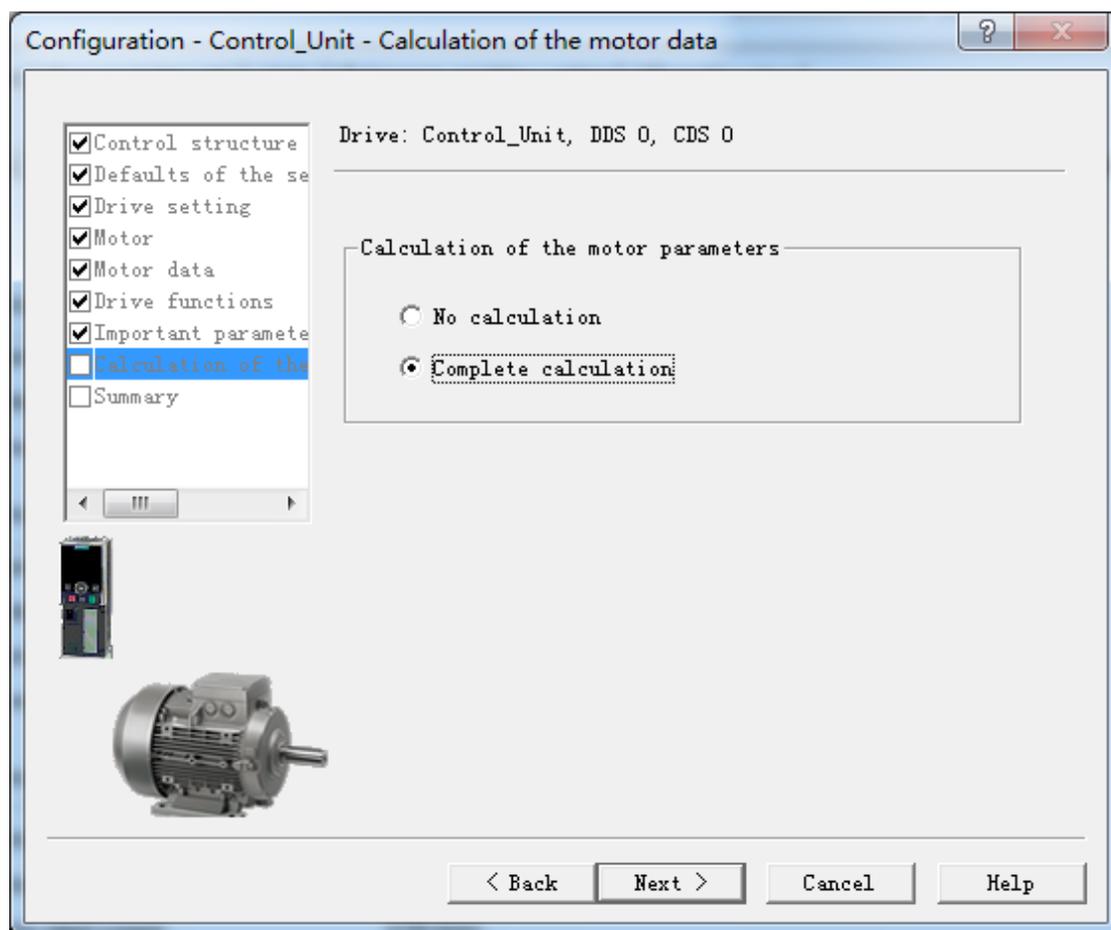


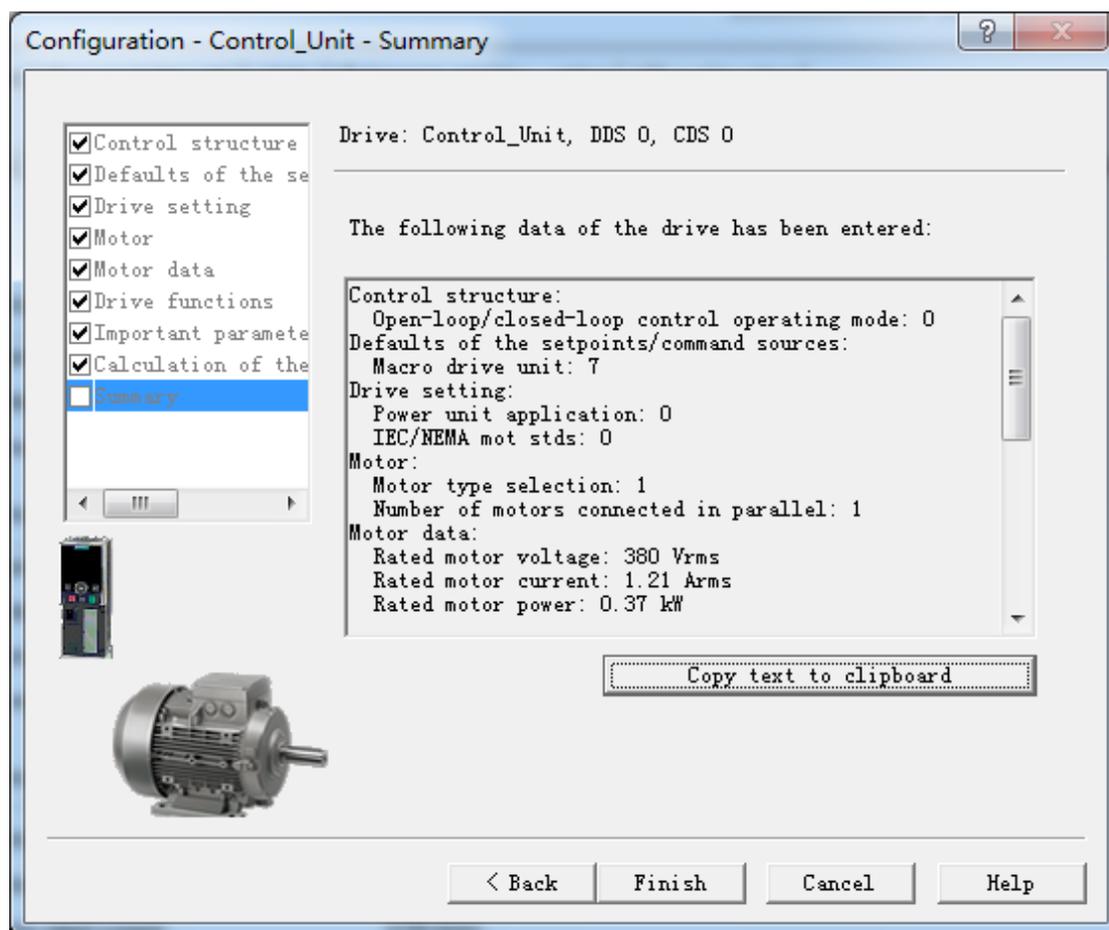




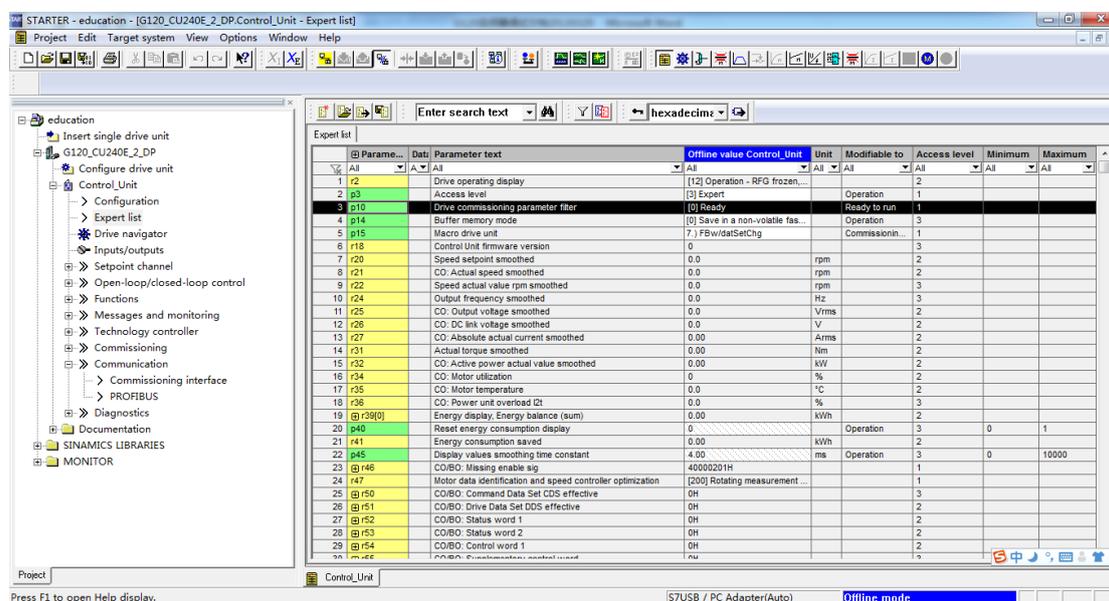








8. 根据选择需要的宏的类型（本系统原有默认的为7，更改为1）



Expert list

Param...	Data	Parameter text	Offline value	Control_Unit	Unit	Modifiable to	Access level	Minimum	Maximum
1 r2	All	Drive operating display	[12] Operation - RFG frozen...	All	All	All	All	All	All
2 p3	All	Access level	[3] Expert	Operation	Operation	1			
3 p10	All	Drive commissioning parameter filter	[0] Ready	Operation	Ready to run	1			
4 p14	All	Buffer memory mode	[0] Save in a non-volatile fas...	Operation	Operation	3			
5 p15	All	Macro drive unit	7) FBwMatSelChg	Commissioning...	Commissioning...	1			
6 r18	All	Control Unit firmware version	0			3			
7 r20	All	Speed setpoint smoothed	0.0		rpm	2			
8 r21	All	CO: Actual speed smoothed	0.0		rpm	2			
9 r22	All	Speed actual value rpm smoothed	0.0		rpm	3			
10 r24	All	Output frequency smoothed	0.0		Hz	3			
11 r25	All	CO: Output voltage smoothed	0.0		Vrms	2			
12 r26	All	CO: DC link voltage smoothed	0.0		V	2			
13 r27	All	CO: Absolute actual current smoothed	0.00		Arms	2			
14 r31	All	Actual torque smoothed	0.00		Nm	2			
15 r32	All	CO: Active power actual value smoothed	0.00		kW	2			
16 r34	All	CO: Motor utilization	0		%	2			
17 r35	All	CO: Motor temperature	0.0		°C	2			
18 r36	All	CO: Power unit overload I2t	0.0		%	3			
19 r39[0]	All	Energy display, Energy balance (sum)	0.00		kWh	2			
20 p40	All	Reset energy consumption display	0			3	0	1	
21 r41	All	Energy consumption saved	0.00		kWh	2			
22 p45	All	Display values smoothing time constant	4.00		ms	Operation 3	0	10000	
23 r46	All	CO:BO: Missing enable sig	40000201H			1			
24 r47	All	Motor data identification and speed controller optimization	[200] Rotating measurement ...			1			
25 r50	All	CO:BO: Command Data Set DDS effective	0H			3			
26 r51	All	CO:BO: Drive Data Set DDS effective	0H			2			
27 r52	All	CO:BO: Status word 1	0H			2			
28 r53	All	CO:BO: Status word 2	0H			2			
29 r54	All	CO:BO: Control word 1	0H			2			

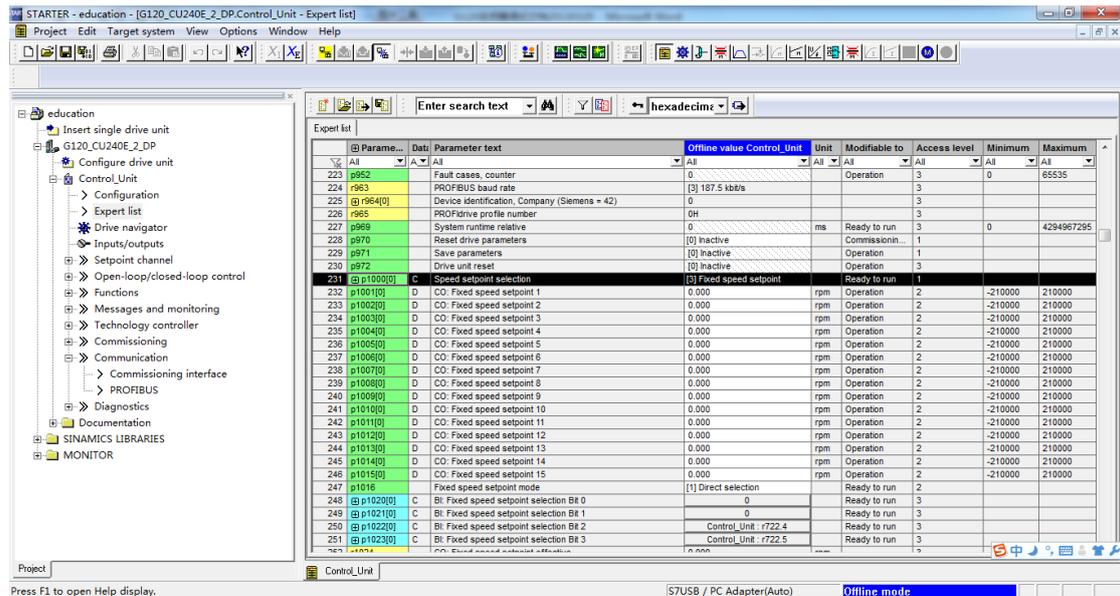
Control_Unit | S7USB / PC Adapter(Auto) | Offline mode

Expert list

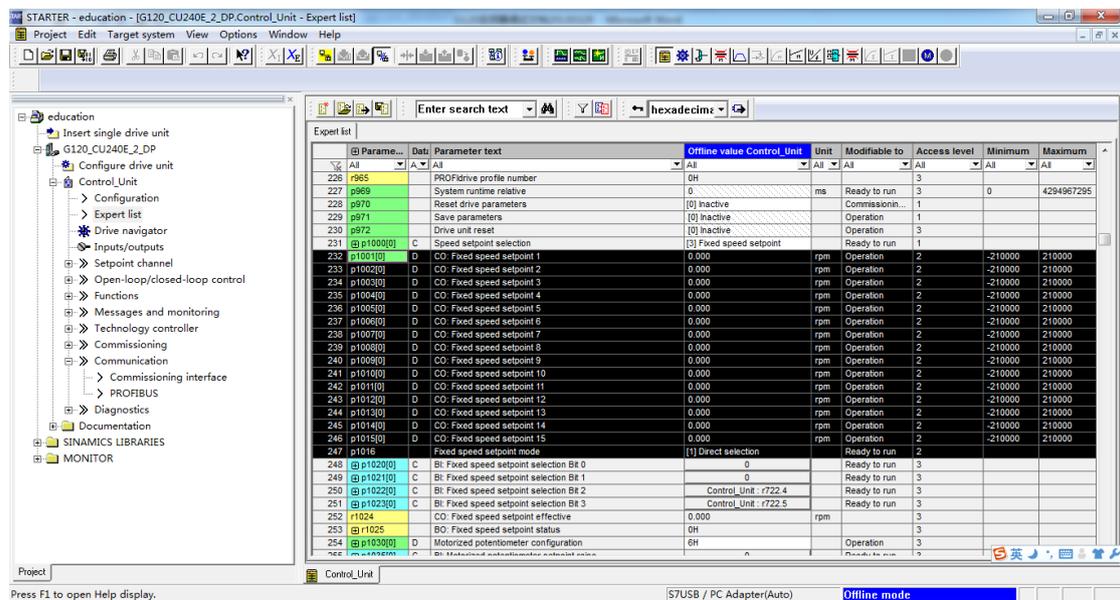
Param...	Data	Parameter text	Offline value	Control_Unit	Unit	Modifiable to	Access level	Minimum	Maximum
1 r2	All	Drive operating display	[12] Operation - RFG frozen...	All	All	All	All	All	All
2 p3	All	Access level	[3] Expert	Operation	Operation	1			
3 p10	All	Drive commissioning parameter filter	[0] Ready	Operation	Ready to run	1			
4 p14	All	Buffer memory mode	[0] Save in a non-volatile fas...	Operation	Operation	3			
5 p15	All	Macro drive unit	1) ConvTech w/2 FixedFreq	Commissioning...	Commissioning...	1			
6 r18	All	Control Unit firmware version	0			3			
7 r20	All	Speed setpoint smoothed	0.0		rpm	2			
8 r21	All	CO: Actual speed smoothed	0.0		rpm	2			
9 r22	All	Speed actual value rpm smoothed	0.0		rpm	3			
10 r24	All	Output frequency smoothed	0.0		Hz	3			
11 r25	All	CO: Output voltage smoothed	0.0		Vrms	2			
12 r26	All	CO: DC link voltage smoothed	0.0		V	2			
13 r27	All	CO: Absolute actual current smoothed	0.00		Arms	2			
14 r31	All	Actual torque smoothed	0.00		Nm	2			
15 r32	All	CO: Active power actual value smoothed	0.00		kW	2			
16 r34	All	CO: Motor utilization	0		%	2			
17 r35	All	CO: Motor temperature	0.0		°C	2			
18 r36	All	CO: Power unit overload I2t	0.0		%	3			
19 r39[0]	All	Energy display, Energy balance (sum)	0.00		kWh	2			
20 p40	All	Reset energy consumption display	0			3	0	1	
21 r41	All	Energy consumption saved	0.00		kWh	2			
22 p45	All	Display values smoothing time constant	4.00		ms	Operation 3	0	10000	
23 r46	All	CO:BO: Missing enable sig	40000201H			1			
24 r47	All	Motor data identification and speed controller optimization	[200] Rotating measurement ...			1			
25 r50	All	CO:BO: Command Data Set DDS effective	0H			3			
26 r51	All	CO:BO: Drive Data Set DDS effective	0H			2			
27 r52	All	CO:BO: Status word 1	0H			2			
28 r53	All	CO:BO: Status word 2	0H			2			
29 r54	All	CO:BO: Control word 1	0H			2			

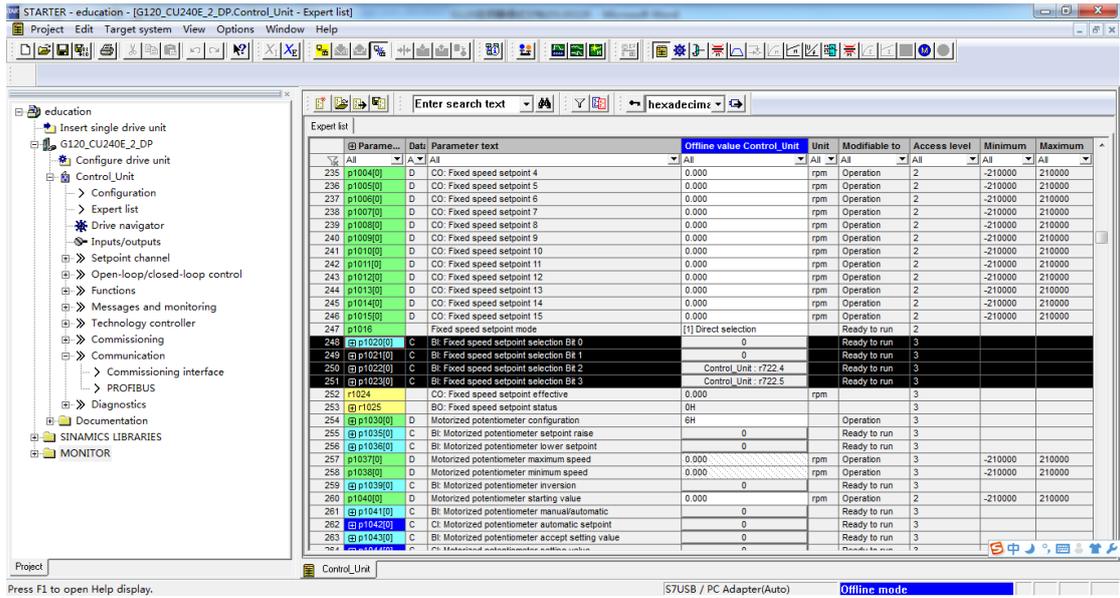
Control_Unit | S7USB / PC Adapter(Auto) | Offline mode

9. 相应的 p1000 的参数自动更改为 3，命令源来源于端子

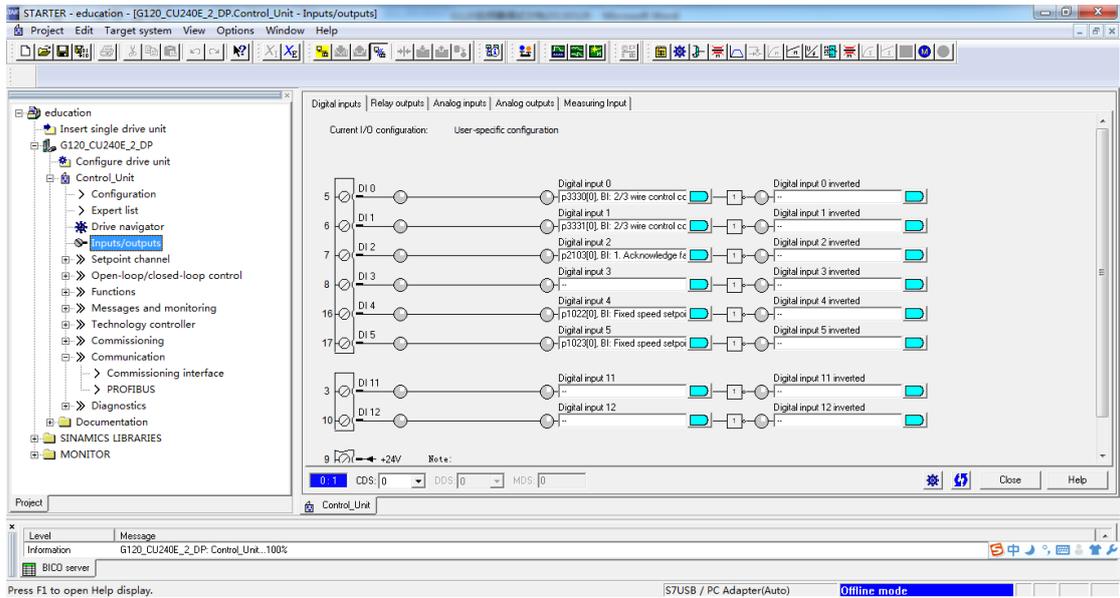


10. 更改 DI 端子的功能前 list 的参数数值

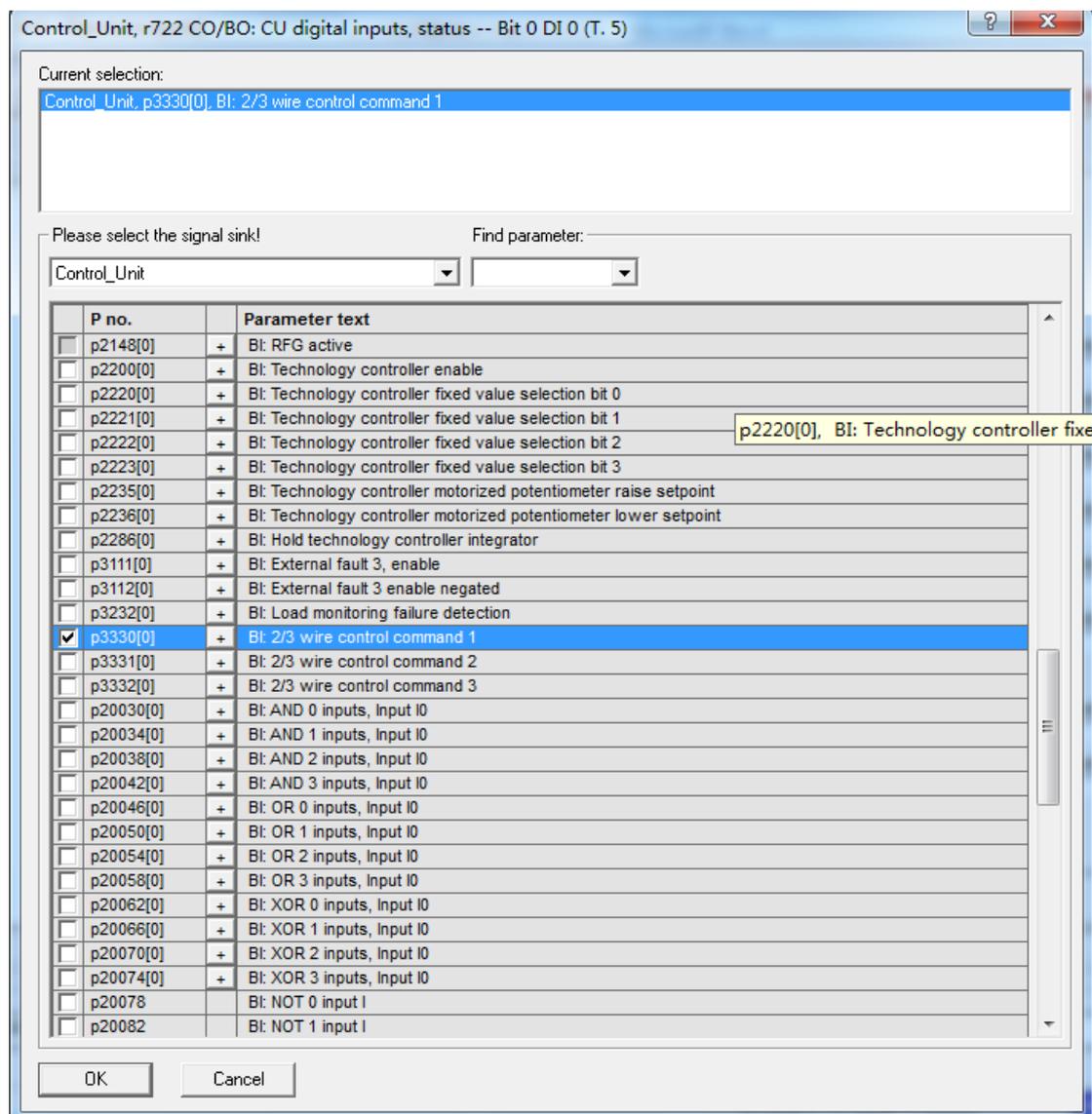
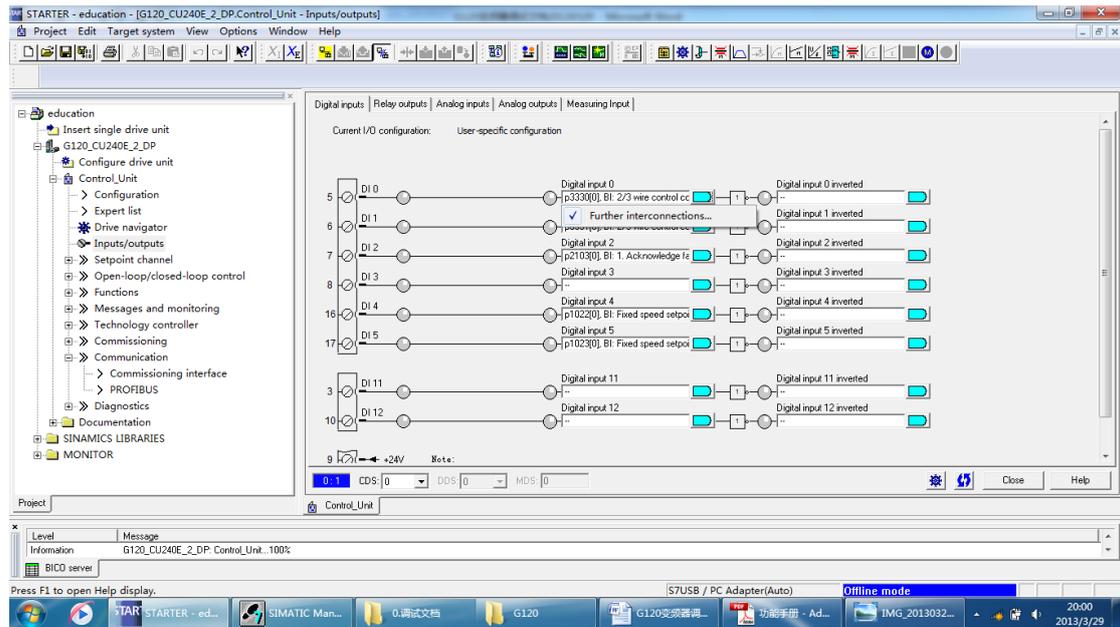


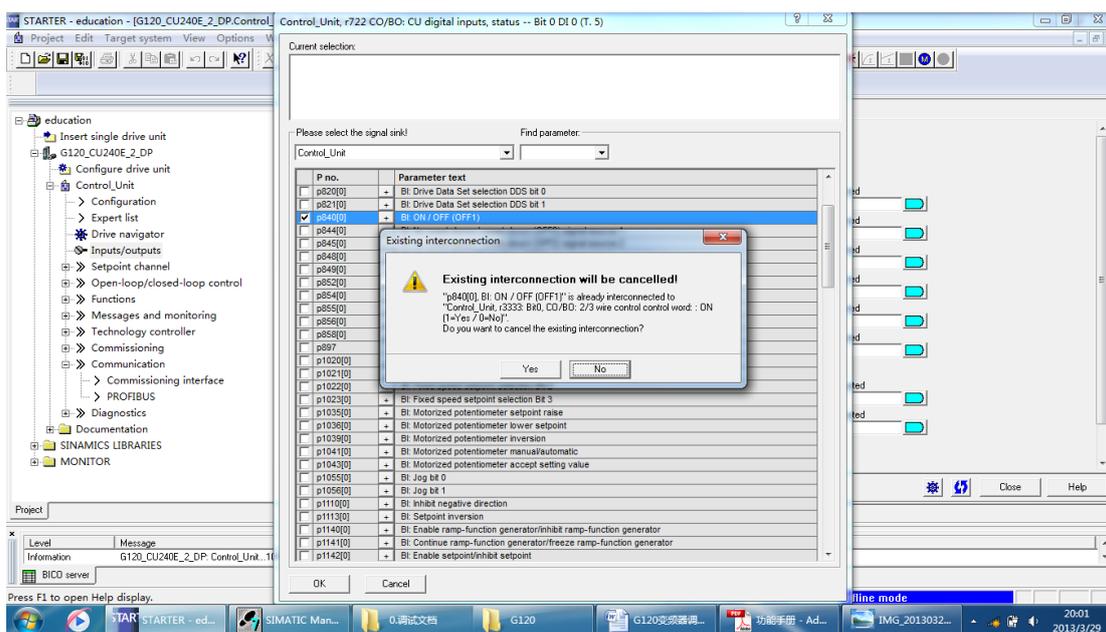
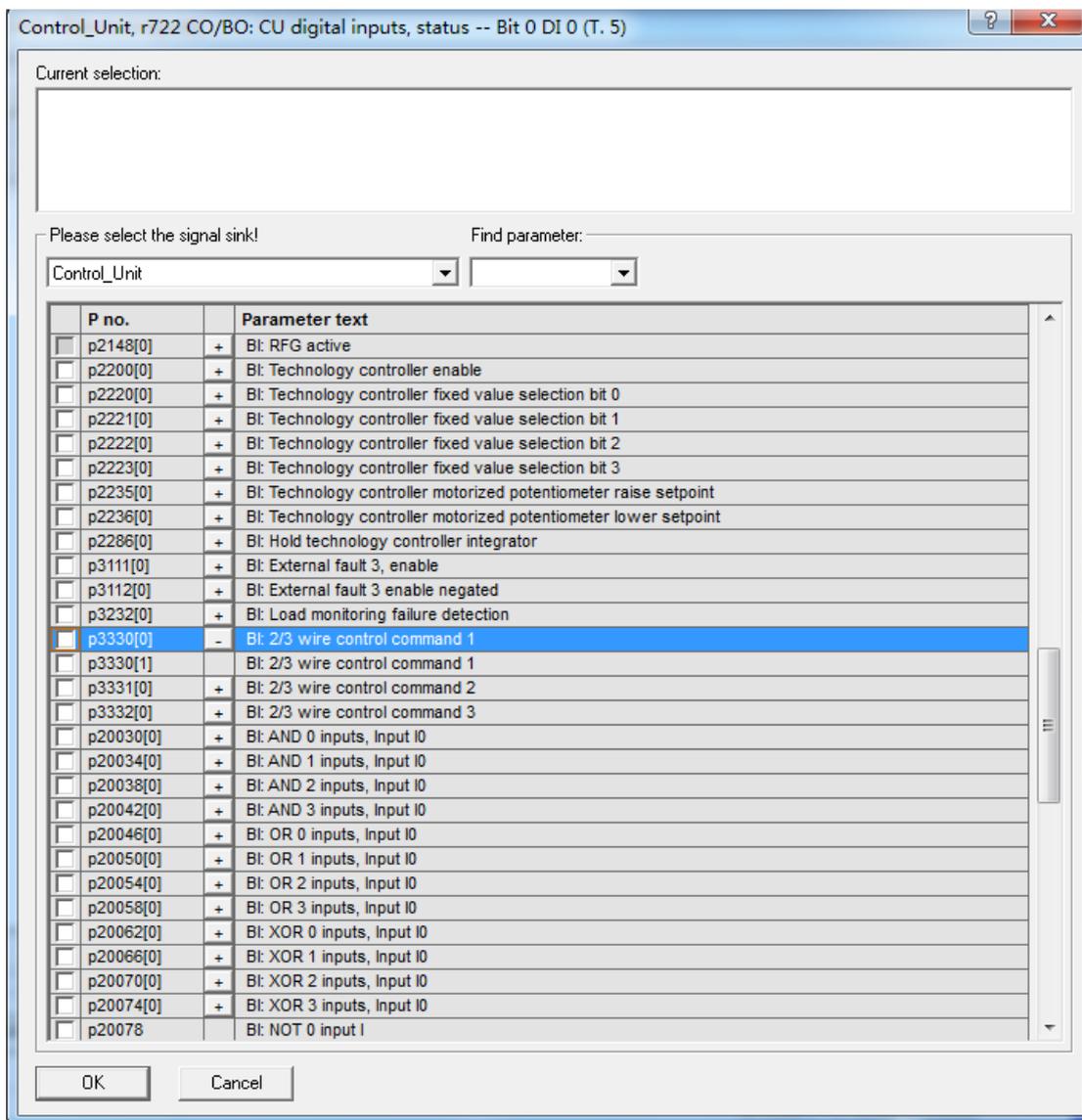


11. 对宏的端子的功能进行调整，下图为对应宏 1 的端子的功能

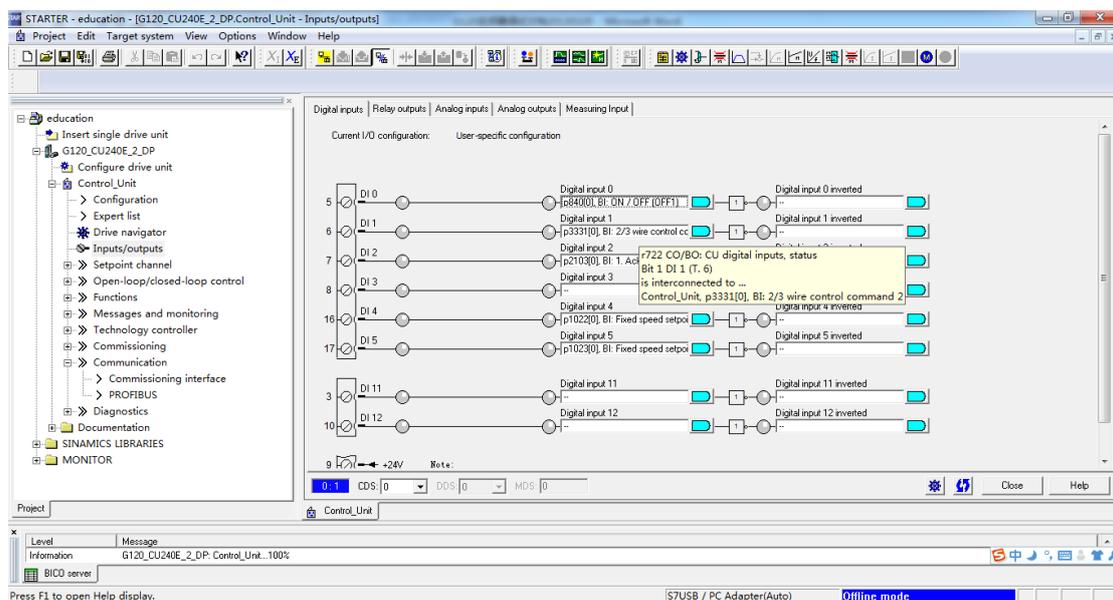
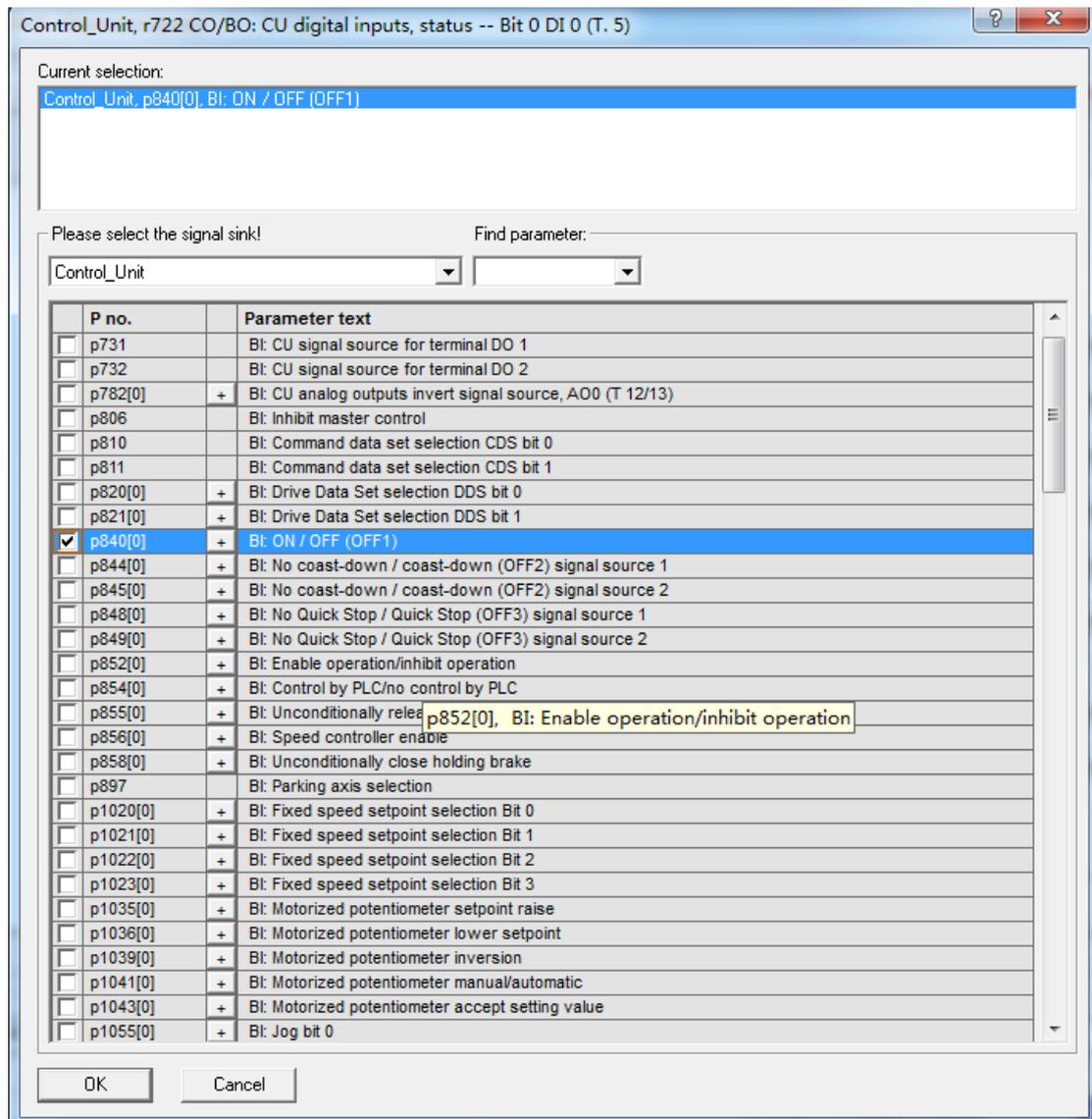


12. 根据现场应用的需求修改端子的功能(注意在修改的过程中需要将端子原来的功能取消掉，对应端子新的功能)

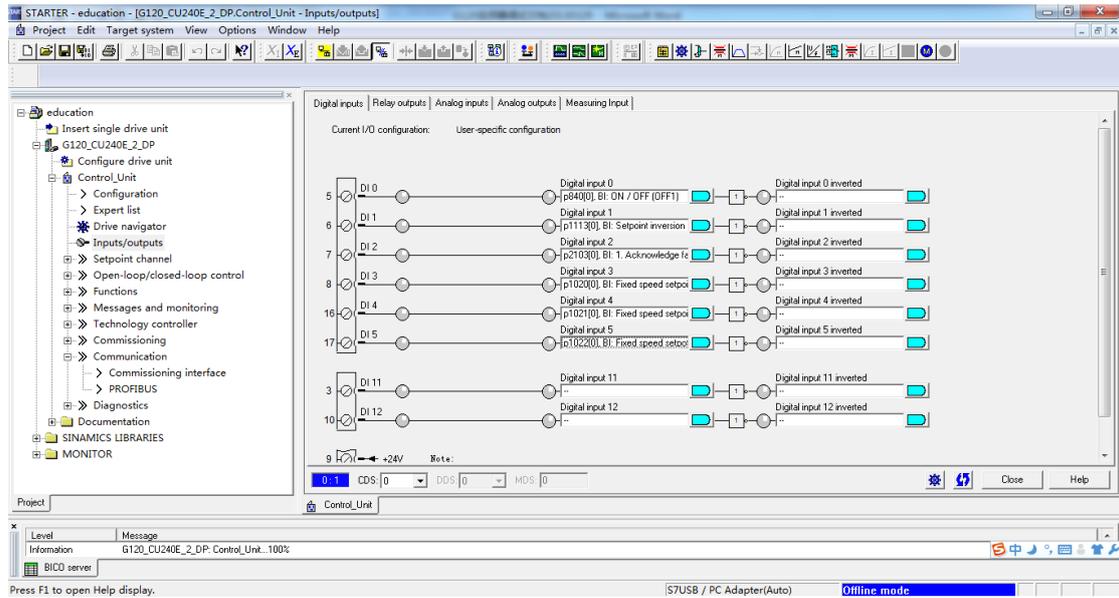




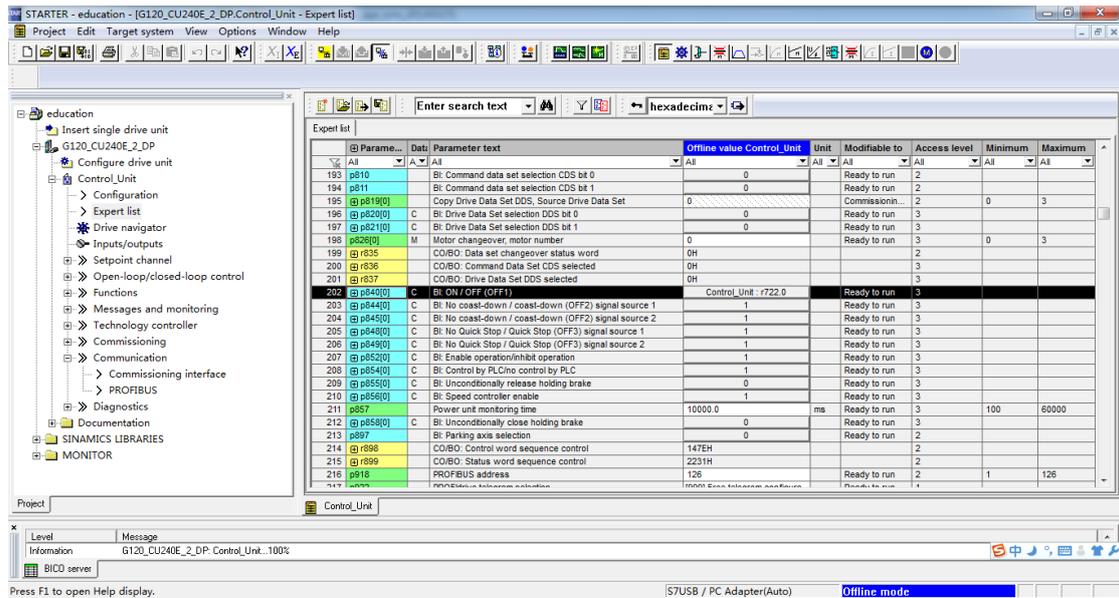
选择 Yes



13. 完成修改后，各端子的功能



14. 完成修改后，list 中相应参数的变化



STARTER - education - [G120_CU240E_2_DP.Control_Unit - Expert list]

Project Edit Target system View Options Window Help

education

- Insert single drive unit
- G120_CU240E_2_DP
 - Configure drive unit
 - Control_Unit
 - Configuration
 - Expert list
 - Drive navigator
 - Inputs/outputs
 - Setpoint channel
 - Open-loop/closed-loop control
 - Functions
 - Messages and monitoring
 - Technology controller
 - Commissioning
 - Communication
 - Commissioning interface
 - PROFIBUS
 - Diagnostics
 - Documentation
 - SINAMICS LIBRARIES
 - MONITOR

Expert list

Param...	Data	Parameter text	Offline value	Control_Unit	Unit	Modifiable to	Access level	Minimum	Maximum
283	p1080[D]	D Minimum speed	0.000		rpm	Ready to run	1	0	19500
284	p1082[D]	D Maximum speed	1500.000		rpm	Ready to run	1	0	210000
285	p1083[D]	D CO: Speed limit in positive direction of rotation	210000.000		rpm	Operation	3	0	210000
286	r1084	CO: Speed limit positive effective	0.000		rpm	Operation	3		
287	p1085[D]	C CI: Speed limit in positive direction of rotation		Control_Unit: p1083		Ready to run	3		
288	p1086[D]	D CO: Speed limit in negative direction of rotation	-210000.000		rpm	Operation	3	-210000	0
289	r1087	CO: Speed limit negative effective	0.000		rpm	Operation	3		
290	p1088[D]	C CI: Speed limit in negative direction of rotation		Control_Unit: p1086		Ready to run	3		
291	p1091[D]	D Skip speed 1	0.000		rpm	Operation	3	0	210000
292	p1092[D]	D Skip speed 2	0.000		rpm	Operation	3	0	210000
293	p1093[D]	D Skip speed 3	0.000		rpm	Operation	3	0	210000
294	p1094[D]	D Skip speed 4	0.000		rpm	Operation	3	0	210000
295	p1101[D]	D Skip speed bandwidth	0.000		rpm	Operation	3	0	210000
296	p1102[D]	C CI: Minimum speed signal source	0			Ready to run	3		
297	p1110[D]	C BI: Inhibit negative direction	0			Ready to run	3		
298	p1113[D]	C BI: Setpoint inversion		Control_Unit: r722.1		Ready to run	3		
299	r1114	CO: Setpoint after the direction limiting	0.000		rpm	Operation	3		
300	p1115	CO: Ramp-function generator selection	[1] Extended ramp-function g...			Ready to run	3		
301	r1119	CO: Ramp-function generator setpoint at the input	0.000		rpm	Operation	3		
302	p1120[D]	D Ramp-function generator ramp-up time	1.000		s	Operation	1	0	999999
303	p1121[D]	D Ramp-function generator ramp-down time	1.000		s	Operation	1	0	999999
304	p1130[D]	D Ramp-function generator initial rounding-off time	0.000		s	Operation	2	0	30
305	p1131[D]	D Ramp-function generator final rounding-off time	0.000		s	Operation	2	0	30
306	p1134[D]	D Ramp-function generator rounding-off type	[0] Cont. smoothing			Operation	2		

Level: Information G120_CU240E_2_DP.Control_Unit...100%

BICO server

Press F1 to open Help display.

S7USB / PC Adapter(Auto) Offline mode

STARTER - education - [G120_CU240E_2_DP.Control_Unit - Expert list]

Project Edit Target system View Options Window Help

education

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 - MONITOR

Expert list

Param...	Data	Parameter text	Offline value	Control_Unit	Unit	Modifiable to	Access level	Minimum	Maximum
517	p2076[D]	D PROFdrive diagnostics telegram offset PZD send, PZD 1	0			Operation	3		
518	p2077[D]	D PROFIBUS diagnostics peer-to-peer data transfer addresses	0			Ready to run	3		
519	p2079	PROFdrive PZD telegram selection extended	[999] Free telegram configura...			Operation	3		
520	p2080[D]	BI: Binector-connector converter status word 1, Bit 0		Control_Unit: r899.0		Operation	3		
521	p2081[D]	BI: Binector-connector converter status word 2, Bit 0	0			Operation	3		
522	p2082[D]	BI: Binector-connector converter status word 3, Bit 0	0			Operation	3		
523	p2083[D]	BI: Binector-connector converter status word 4, Bit 0	0			Operation	3		
524	p2084[D]	BI: Binector-connector converter status word 5, Bit 0	0			Operation	3		
525	p2088[D]	CO: Invert binector-connector converter status word, Status wo...	A000H			Operation	3		
526	p2089[D]	CO: Send binector-connector converter status word, Status...	0H			Operation	3		
527	p2090	BO: PROFdrive PZD1 receive bit-serial	0H			Operation	3		
528	p2091	BO: PROFdrive PZD2 receive bit-serial	0H			Operation	3		
529	p2092	BO: PROFdrive PZD3 receive bit-serial	0H			Operation	3		
530	p2093	BO: PROFdrive PZD4 receive bit-serial	0H			Operation	3		
531	p2094	BO: Connector-binector converter binector output	0H			Operation	3		
532	p2095	BO: Connector-binector converter binector output	0H			Operation	3		
533	p2098[D]	D Inverter connector-binector converter binector output	0H			Operation	3		
534	p2099[D]	D CI: Connector-binector converter signal source	0			Operation	3		
535	p2100[D]	D Setting the fault number for fault response	0			Operation	3	0	85535
536	p2101[D]	D Setting the fault response	[0] NONE			Operation	3		
537	p2103[D]	C BI: 1. Acknowledge faults		Control_Unit: r722.2		Operation	3		
538	p2104[D]	C BI: 2. Acknowledge faults				Operation	3		
539	p2105[D]	C BI: 3. Acknowledge faults				Operation	3		
540	p2106[D]	C BI: External fault 1	1			Operation	3		

Level: Information G120_CU240E_2_DP.Control_Unit...100%

BICO server

Press F1 to open Help display.

S7USB / PC Adapter(Auto) Offline mode

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 - Expert list
 - Drive navigator
 - Inputs/outputs
 - Setpoint channel
 - Open-loop/closed-loop control
 - Functions
 - Messages and monitoring
 - Technology controller
 - Commissioning
 - Communication
 - Commissioning interface
 - PROFIBUS
 - Diagnostics
 - Documentation
 - SINAMICS LIBRARIES
 - MONITOR

Expert list

Param...	Data	Parameter text	Offline value	Control_Unit	Unit	Modifiable to	Access level	Minimum	Maximum
238	p1007[D]	D CO: Fixed speed setpoint 7	0.000		rpm	Operation	2	-210000	210000
239	p1008[D]	D CO: Fixed speed setpoint 8	0.000		rpm	Operation	2	-210000	210000
240	p1009[D]	D CO: Fixed speed setpoint 9	0.000		rpm	Operation	2	-210000	210000
241	p1010[D]	D CO: Fixed speed setpoint 10	0.000		rpm	Operation	2	-210000	210000
242	p1011[D]	D CO: Fixed speed setpoint 11	0.000		rpm	Operation	2	-210000	210000
243	p1012[D]	D CO: Fixed speed setpoint 12	0.000		rpm	Operation	2	-210000	210000
244	p1013[D]	D CO: Fixed speed setpoint 13	0.000		rpm	Operation	2	-210000	210000
245	p1014[D]	D CO: Fixed speed setpoint 14	0.000		rpm	Operation	2	-210000	210000
246	p1015[D]	D CO: Fixed speed setpoint 15	0.000		rpm	Operation	2	-210000	210000
247	p1016	Fixed speed setpoint mode	[1] Direct selection			Ready to run	2		
248	p1020[D]	C BI: Fixed speed setpoint selection Bit 0		Control_Unit: r722.3		Ready to run	3		
249	p1021[D]	C BI: Fixed speed setpoint selection Bit 1		Control_Unit: r722.4		Ready to run	3		
250	p1022[D]	C BI: Fixed speed setpoint selection Bit 2		Control_Unit: r722.5		Ready to run	3		
251	p1023[D]	C BI: Fixed speed setpoint selection Bit 3				Ready to run	3		
252	r1024	CO: Fixed speed setpoint effective	0.000		rpm	Operation	3		
253	p1025	BO: Fixed speed setpoint status	0H			Operation	3		
254	p1030[D]	D Motorized potentiometer configuration	0H			Operation	3		
255	p1035[D]	C BI: Motorized potentiometer setpoint raise	0			Ready to run	3		
256	p1036[D]	C BI: Motorized potentiometer lower setpoint	0			Ready to run	3		
257	p1037[D]	D Motorized potentiometer maximum speed	0.000		rpm	Operation	3	-210000	210000
258	p1038[D]	D Motorized potentiometer minimum speed	0.000		rpm	Operation	3	-210000	210000
259	p1039[D]	C BI: Motorized potentiometer inversion	0			Ready to run	3		
260	p1040[D]	D Motorized potentiometer starting value	0.000		rpm	Operation	2	-210000	210000
261	p1041[D]	C BI: Motorized potentiometer manual/automatic	0			Ready to run	3		

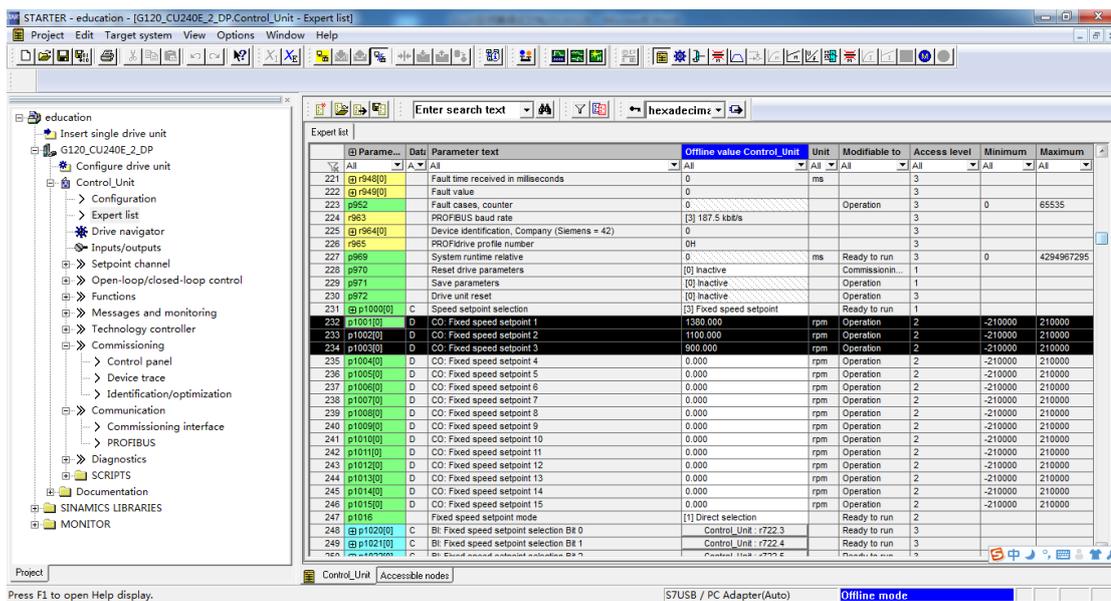
Level: Information G120_CU240E_2_DP.Control_Unit...100%

BICO server

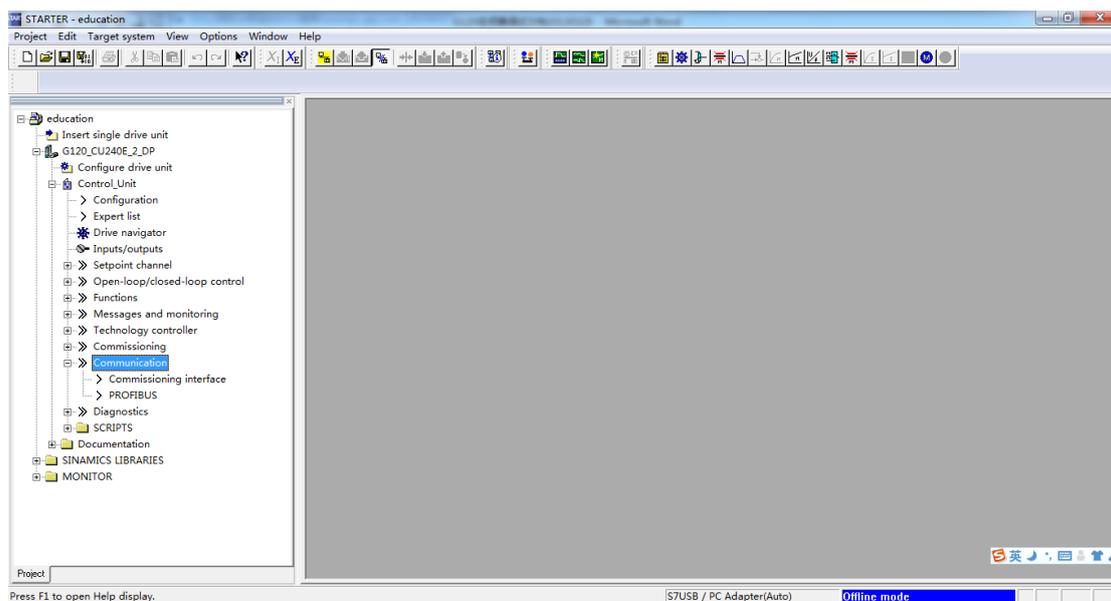
Press F1 to open Help display.

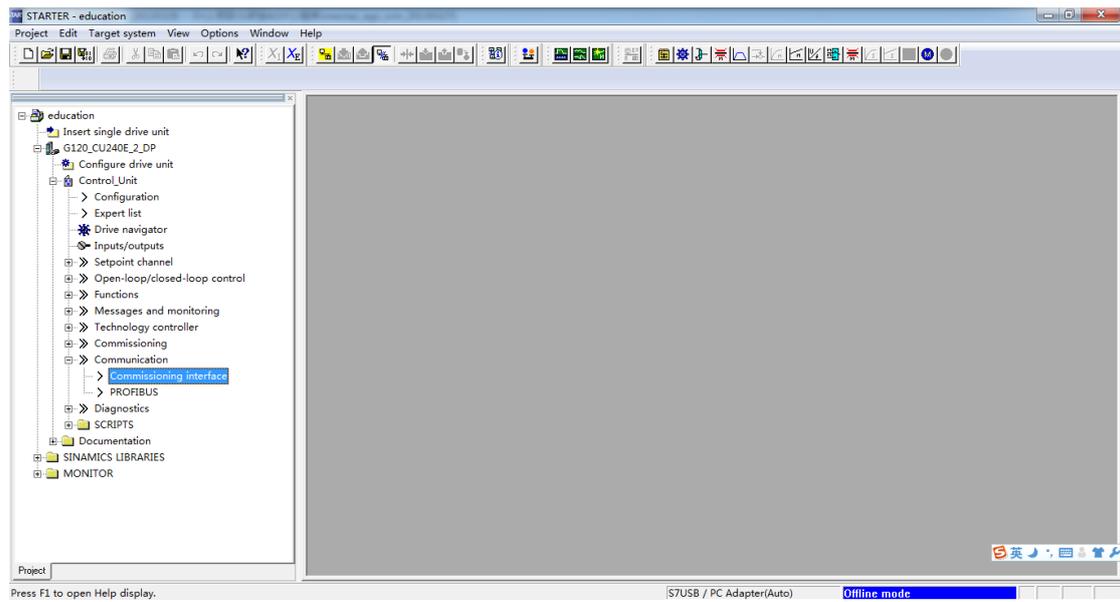
S7USB / PC Adapter(Auto) Offline mode

15. 修改对应的固定速度的值

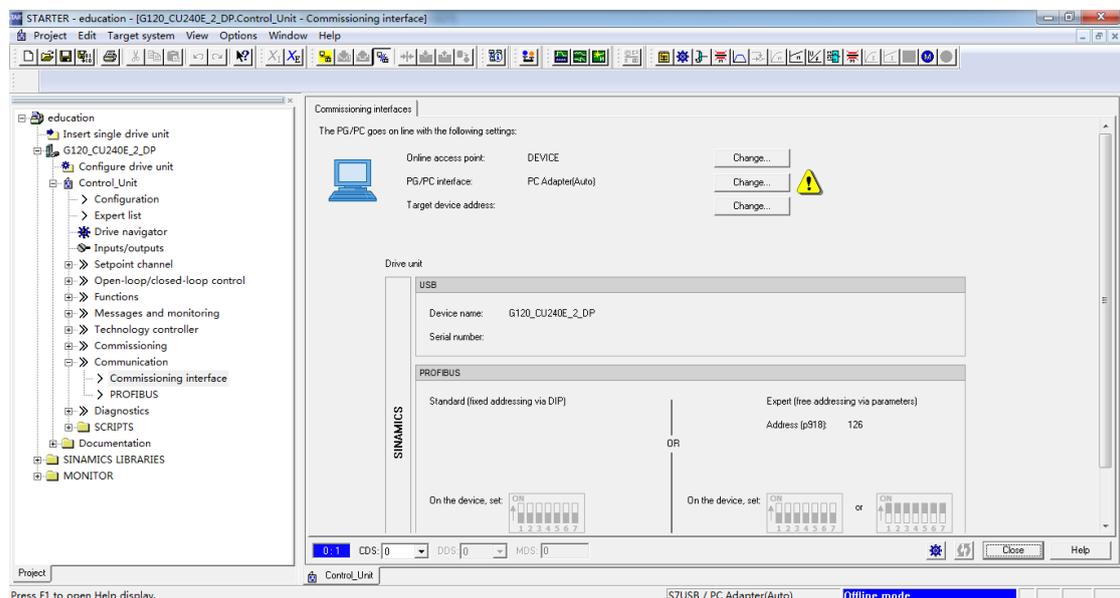


16. 对通讯的 pc/pg 借口进行设定,

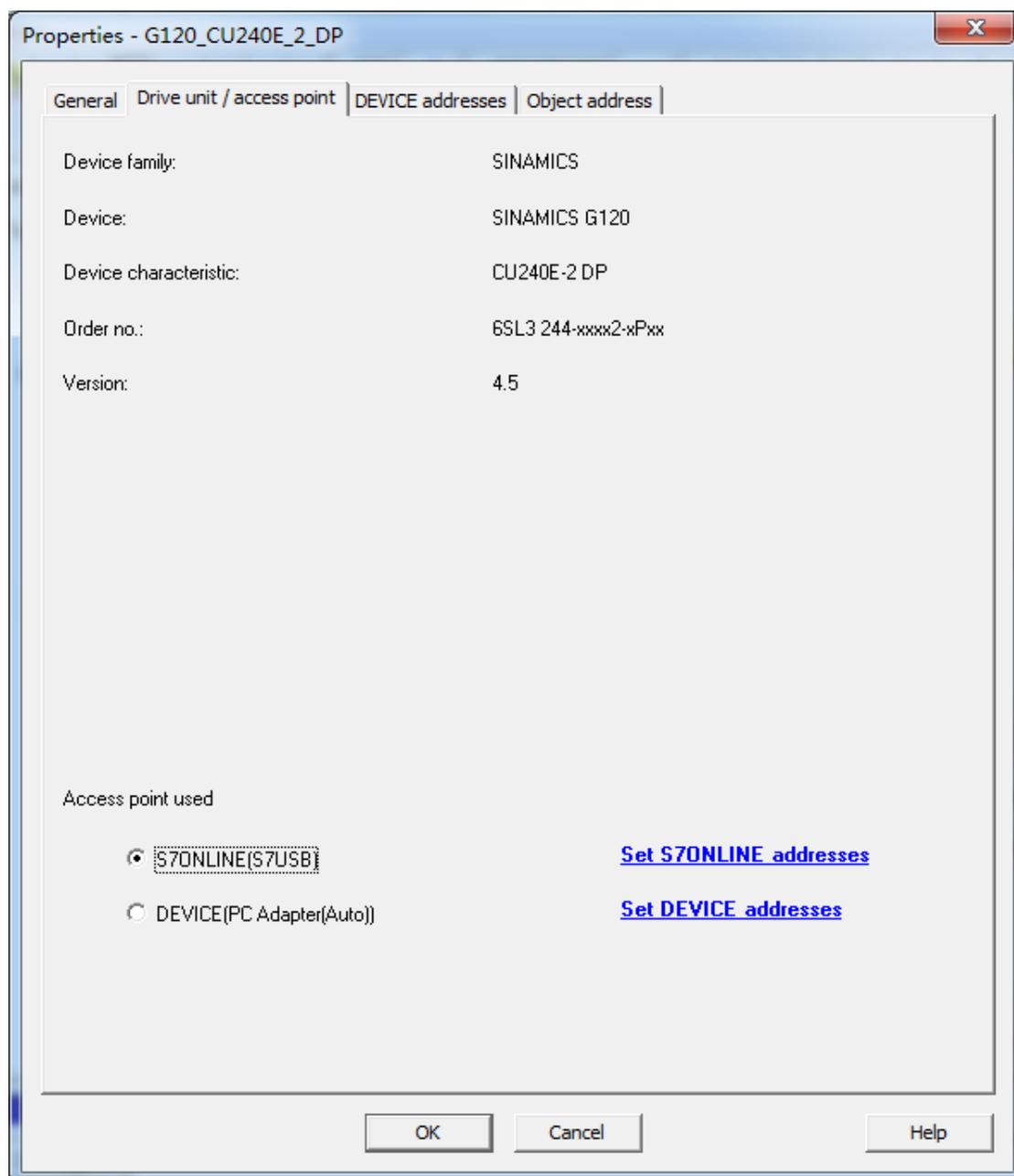


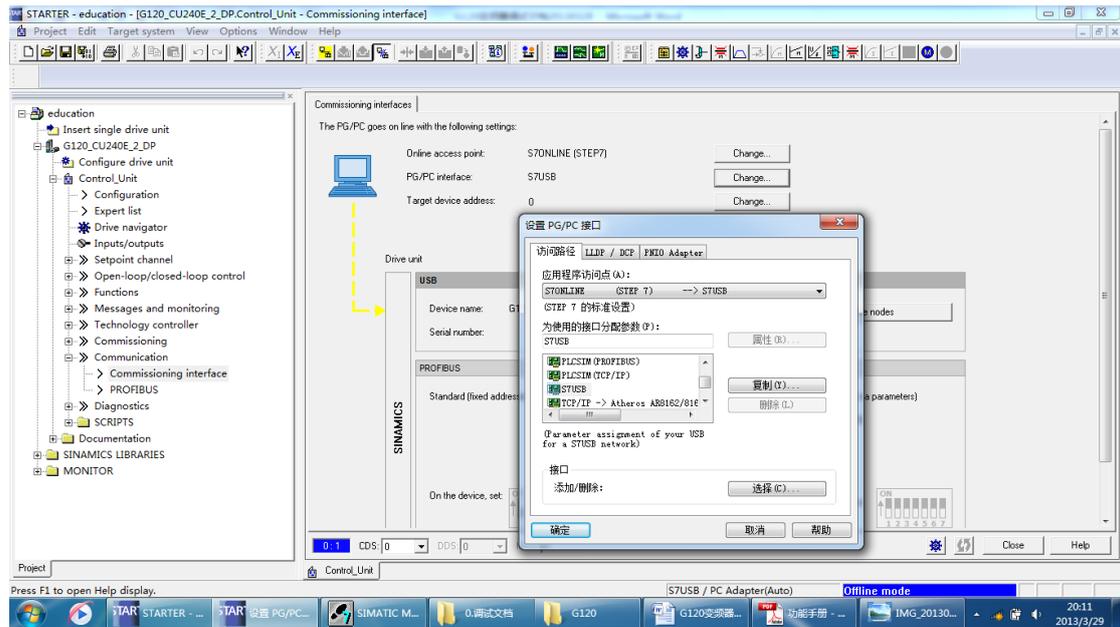


Press F1 to open Help display.

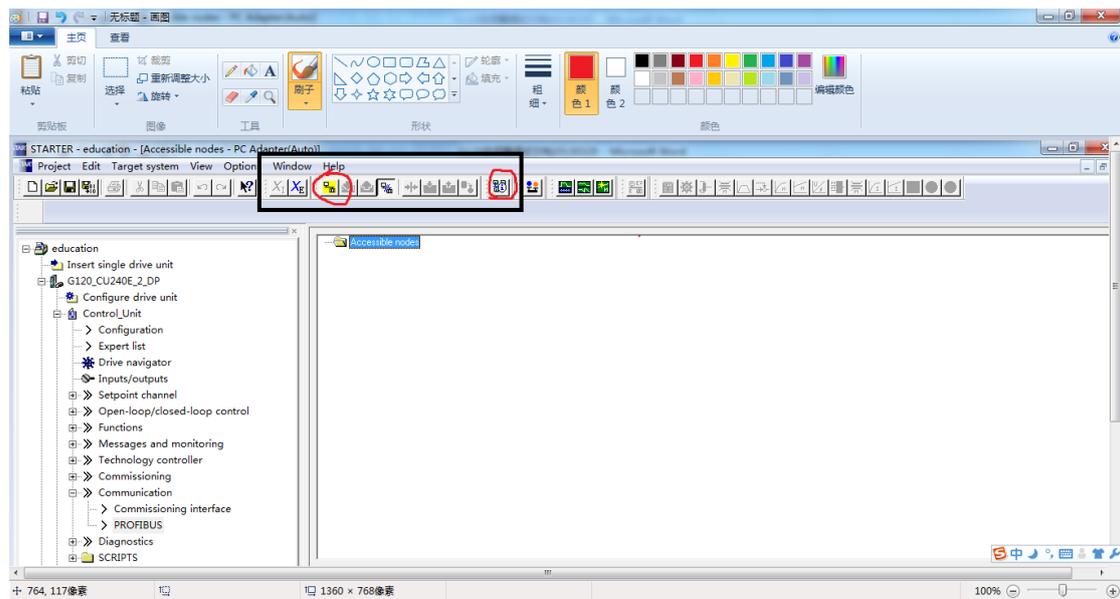


Press F1 to open Help display.





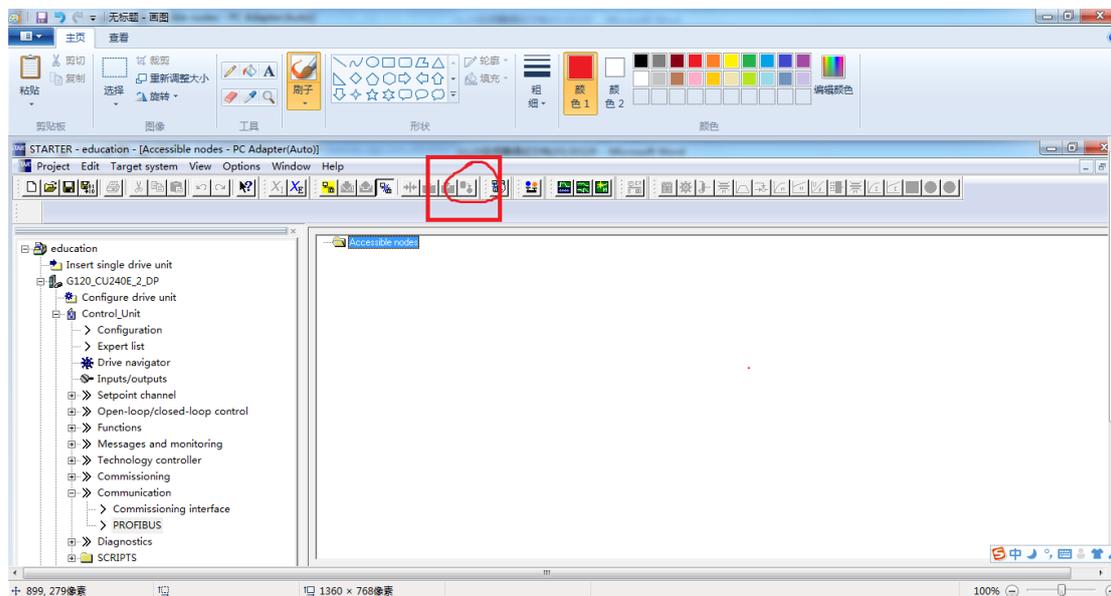
17. 通过连接和可访问的借口可以进行对应的连接



18. 通过下载将设定的内容传送到变频器



19. 进行 copy ram to rom 的工作

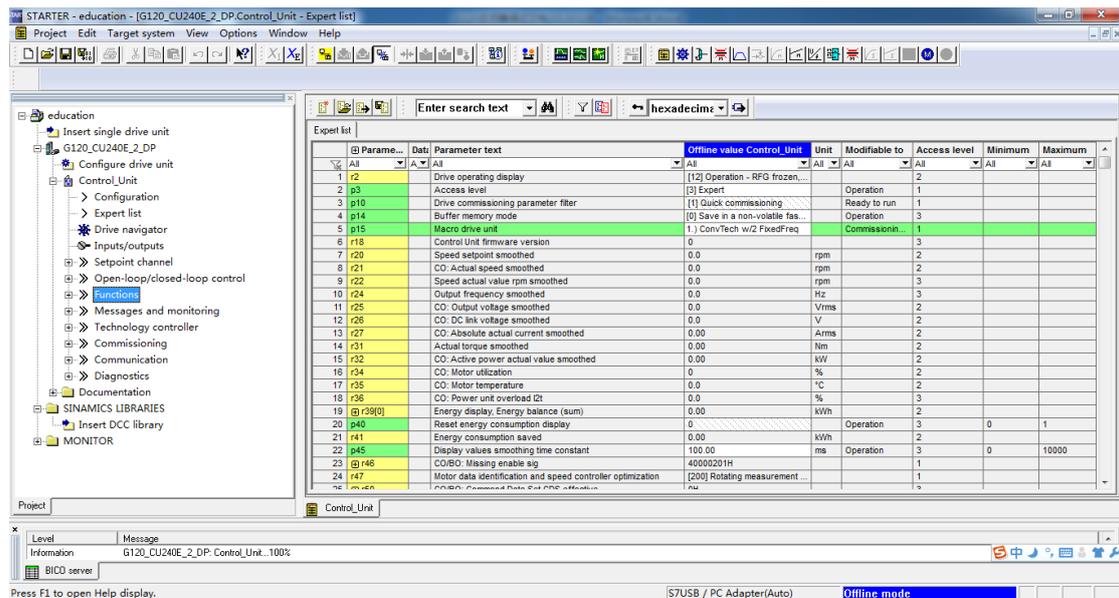


进行 copy RAM to ROM,如果不进行此项设定的话,那么出现的的效果是如果断电的情况下,变频器的参数不会被保存下来。

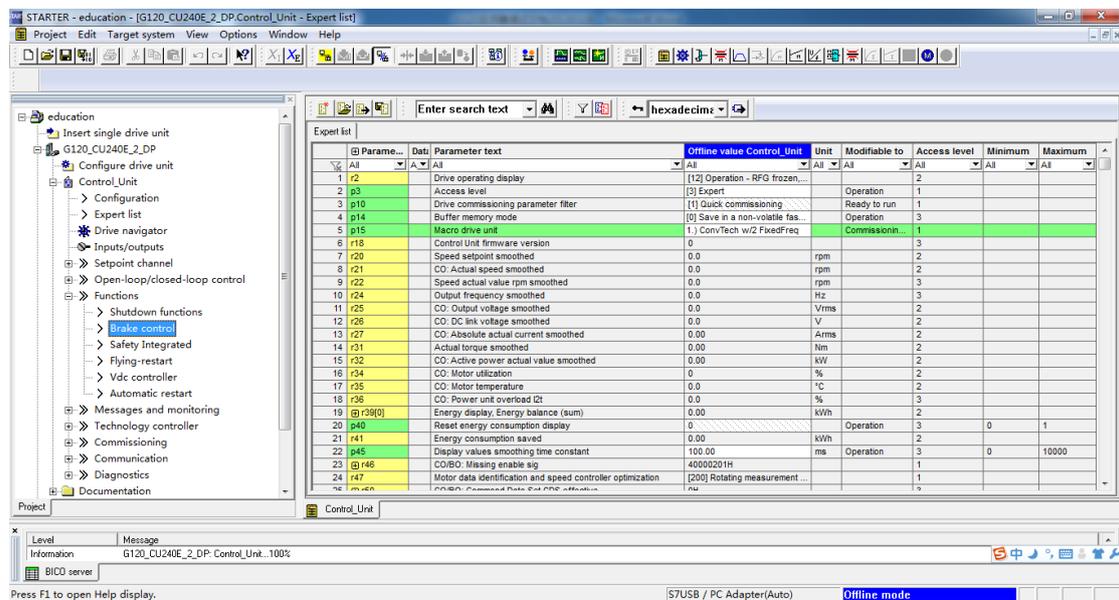
三抱闸的控制

采用 starter 控制抱闸的打开和闭合,具体流程如下所示

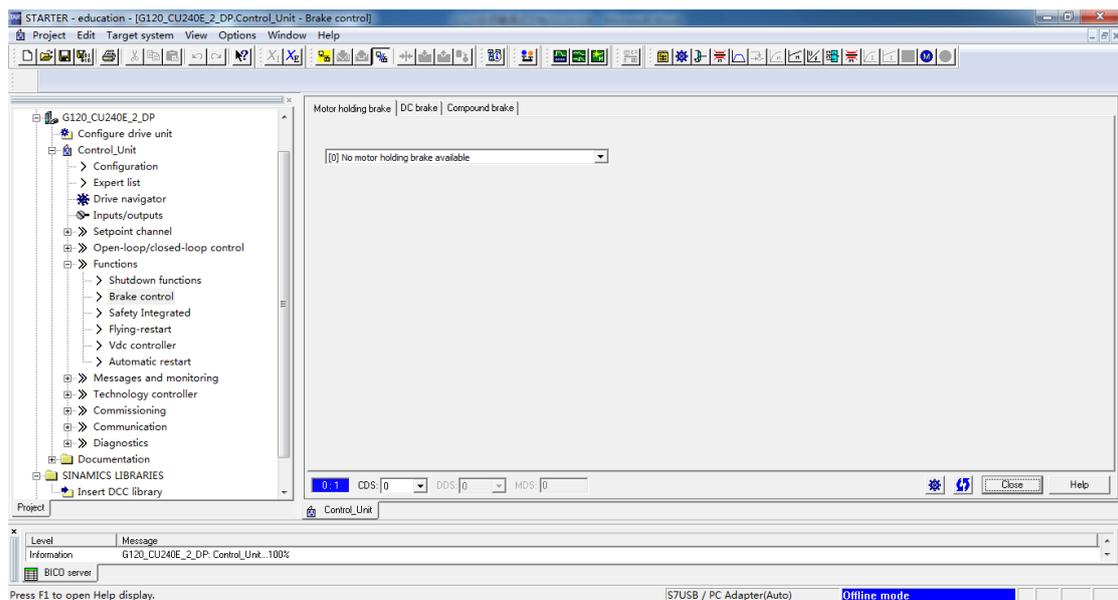
1. 选择 control-unit 中的 function, 双击 function



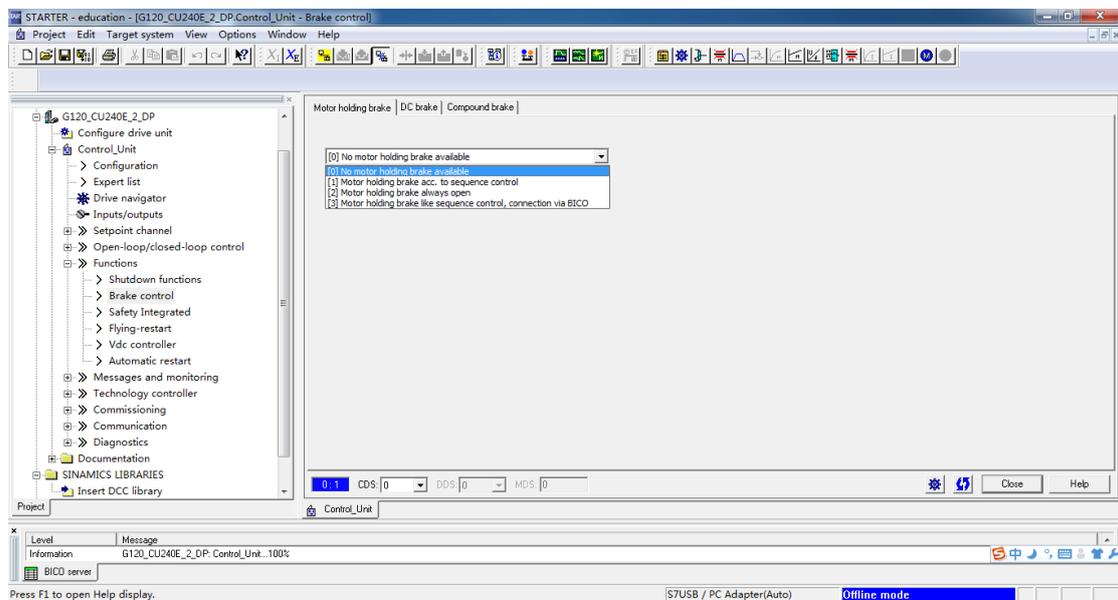
2. 选择 brake control



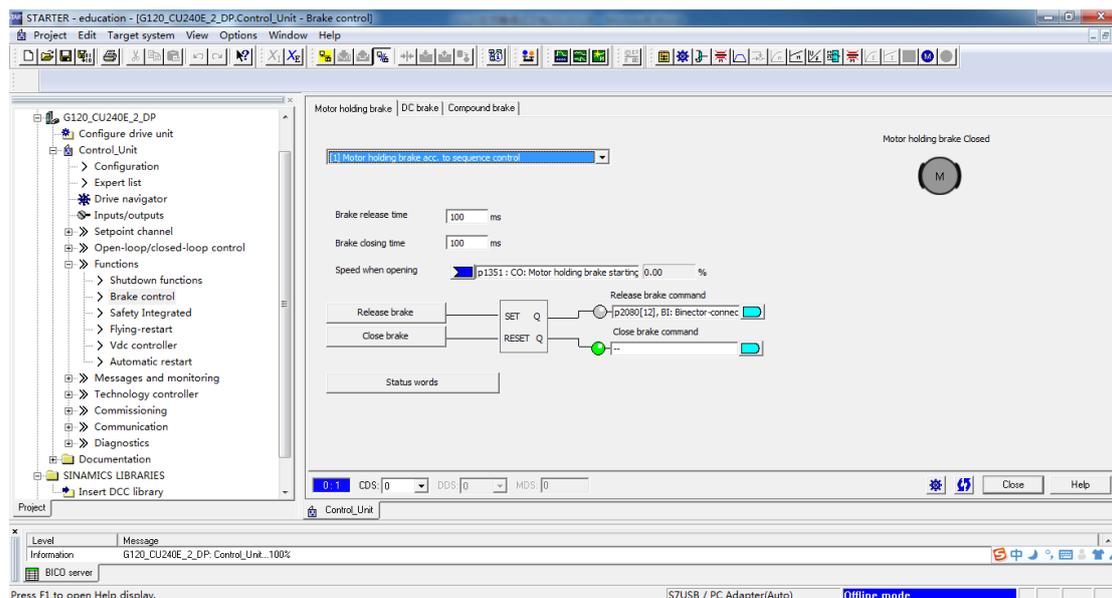
3. 双击 brake control



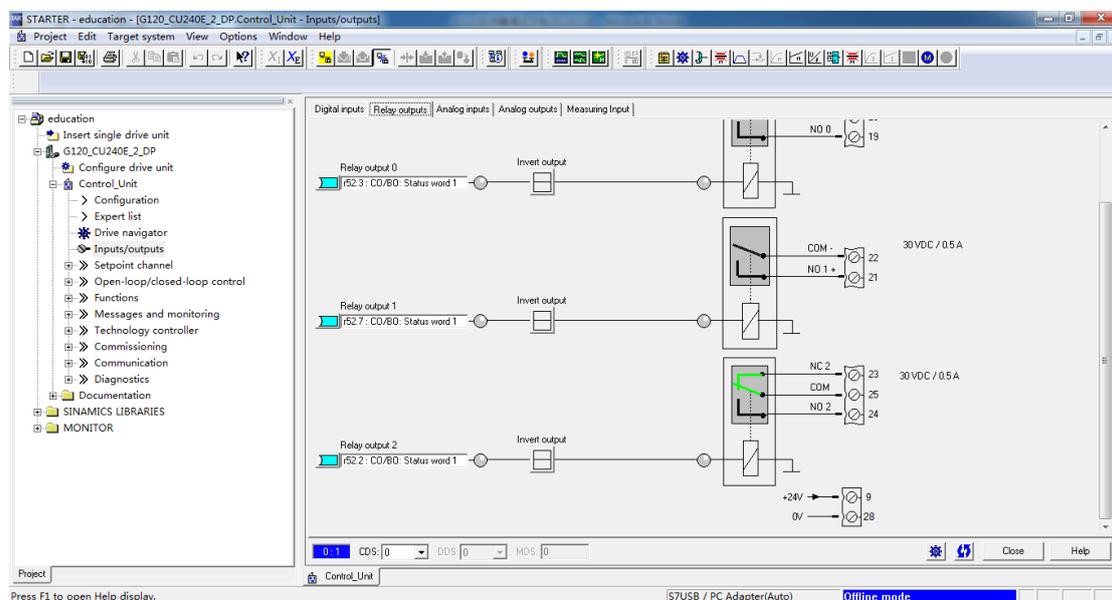
4. 在选项中选择合适的功能



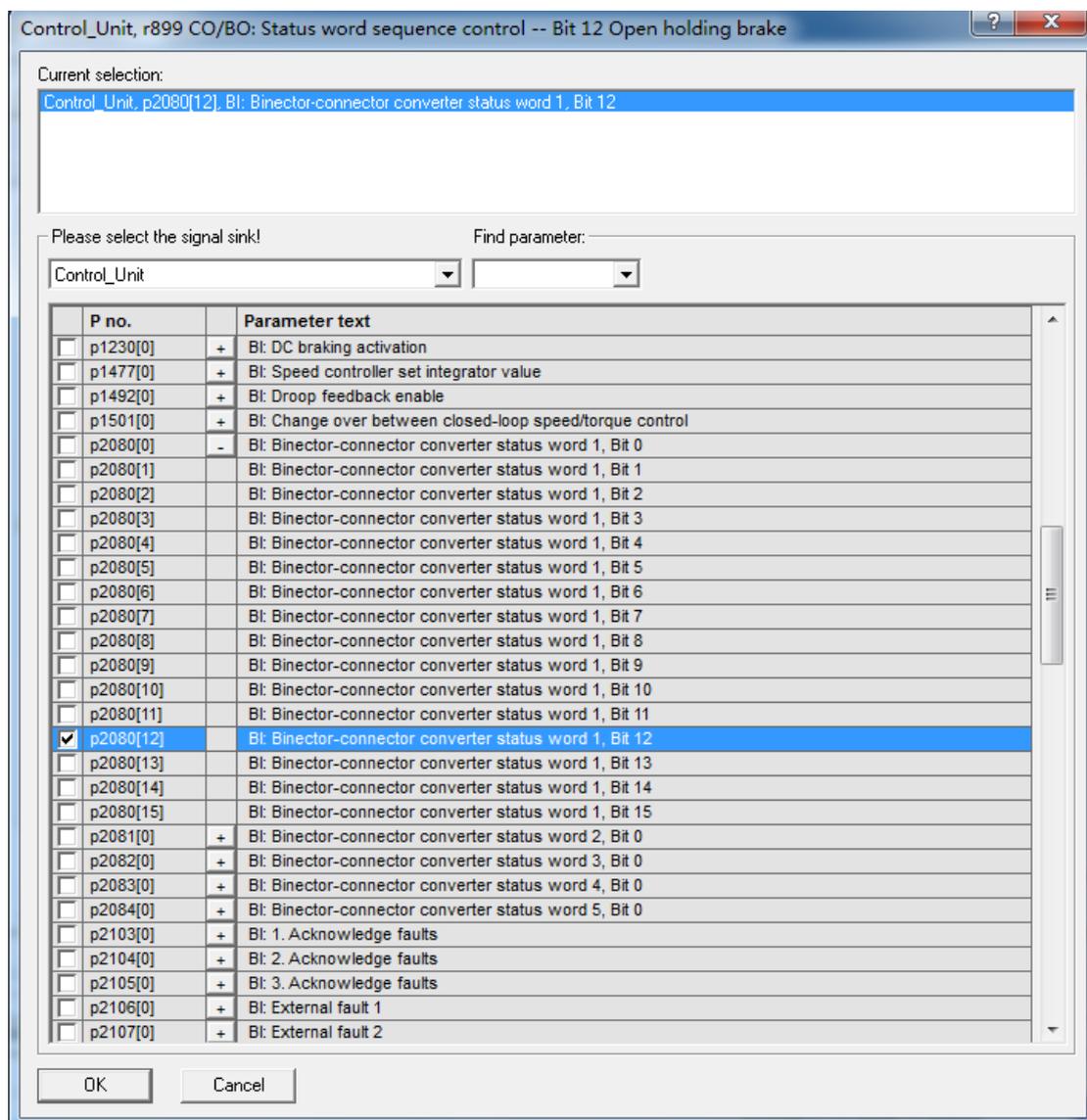
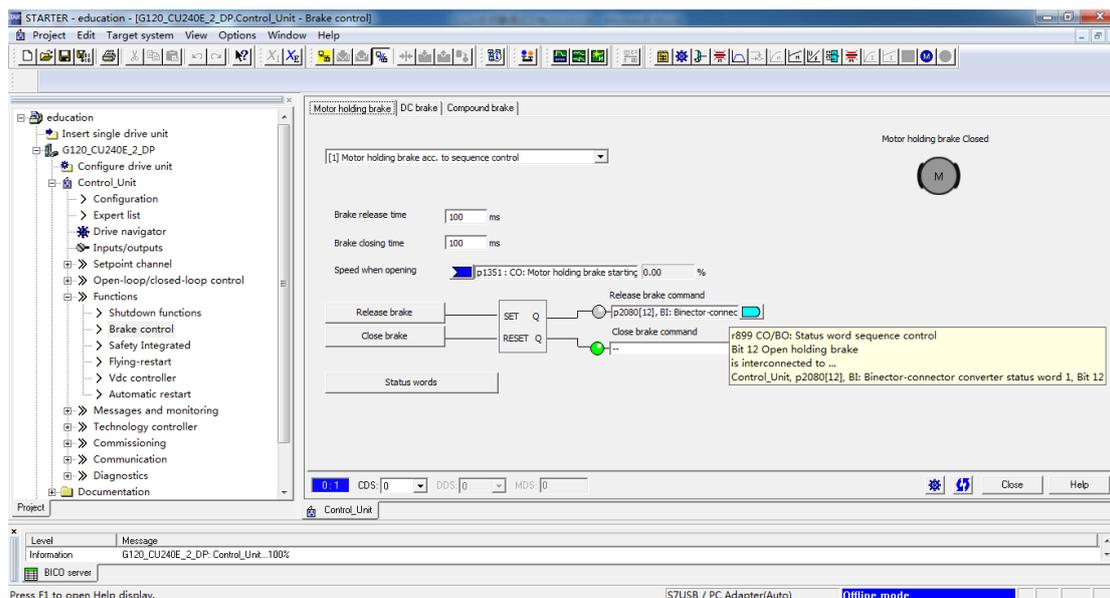
5. 选择方式一

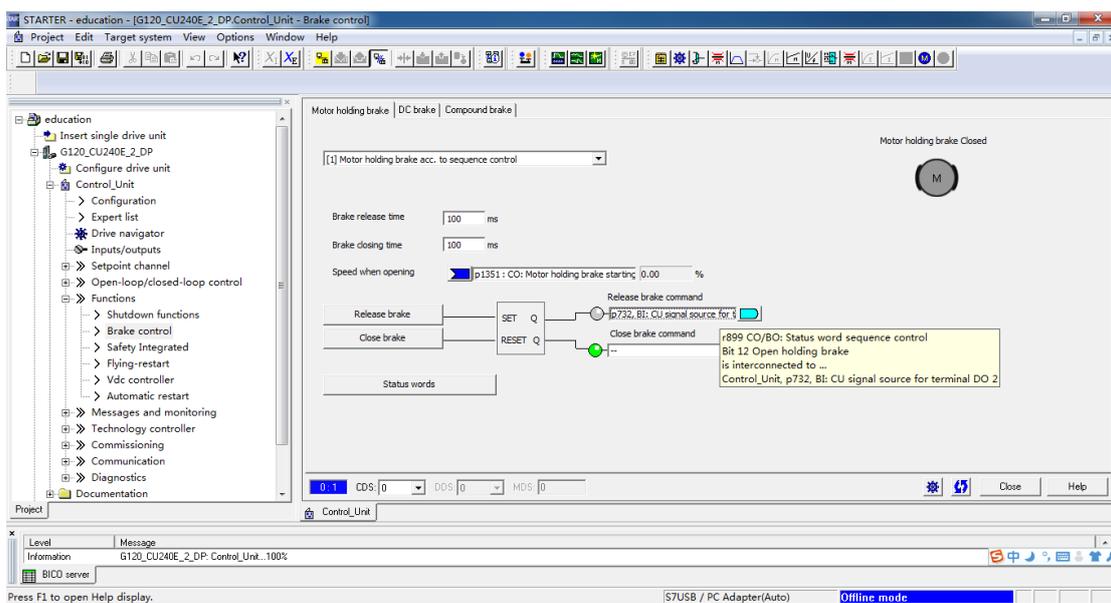
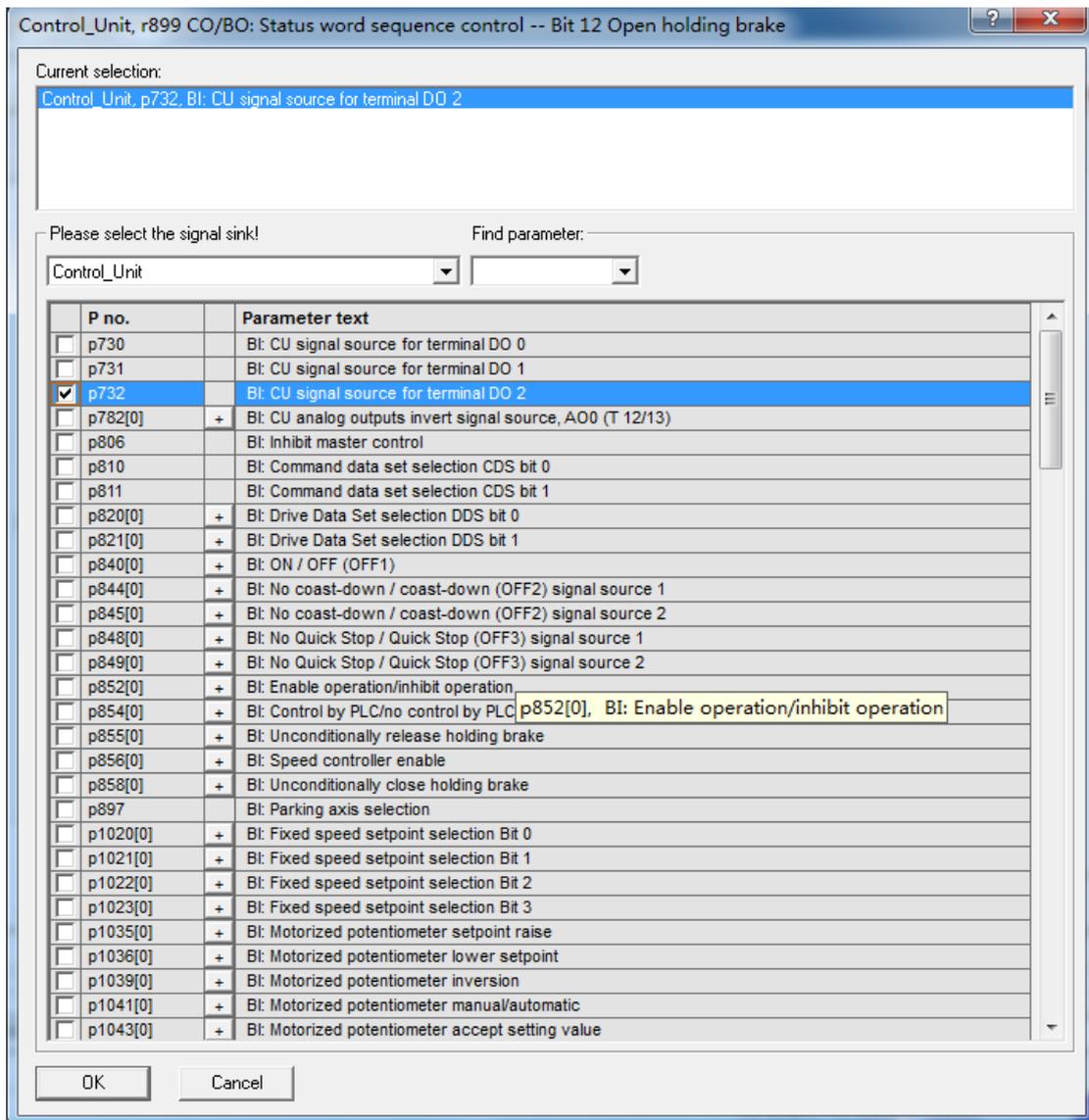


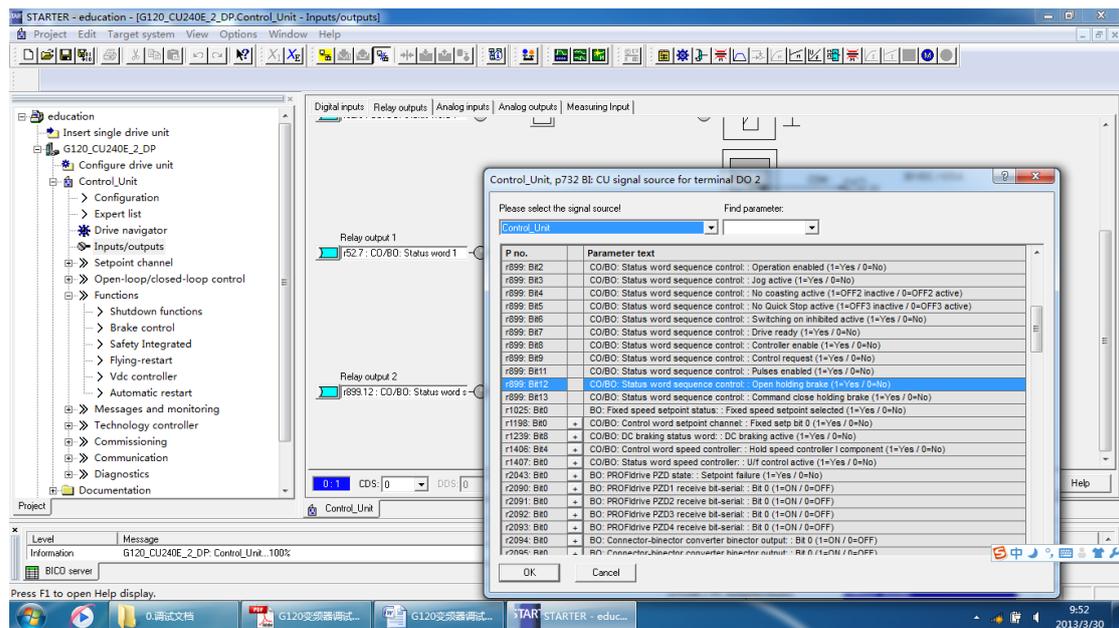
6. 我们选择 DO2 作为抱闸控制的端子，原来端子 DO2 的定义内容



7. 更改后的 DO2 端子的定义







根据实际情况更改打开抱闸和关闭抱闸的时间

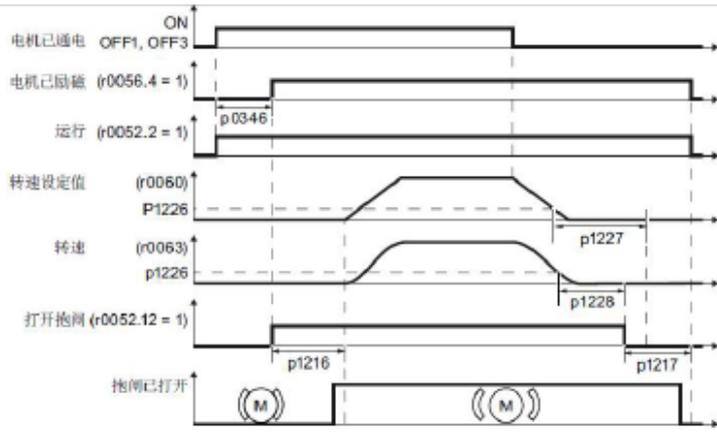


图 5-8 抱闸控制时序图

1. 发出 ON 指令（接通电机）后，变频器开始对电机进行励磁。励磁时间（P0346）结束后，变频器发出打开抱闸的指令；
2. 此时电机保持静止，直到延迟 P1216 时间后，抱闸才会实际打开；
3. 抱闸打开延迟时间结束后，电机开始加速到目标速度；
4. 发出 OFF 指令（OFF1 或 OFF3）后，电机减速，如果发出 OFF2 指令抱闸立刻闭合；
5. 如果转速设定值、当前转速低于阈值 P1226，监控时间 P1227 或 P1228 开始计时。
6. 一旦其中一个监控时间（P1227 或 P1228）结束，变频器控制抱闸闭合。电机静止，但仍保持通电状态；
7. 在 P1217 时间内抱闸闭合；

四速度环的控制

4.2 静态识别

当使用矢量控制方式时，为了取得良好的控制效果必须进行电动机参数的静态识别，以构建准确的电机模型。静态识别过程：

1. 快速调试过程中或快速调试完成后，设置 P1900=2，此时会出现 A07991 报警；
2. 给变频器启动命令，此时变频器启动向电机内注入电流，电机发出吱吱的电磁噪声。该过程持续时间因电机功率不同会有很大差异，电机功率越大持续时间约长，小功率电机通常只需要十几秒钟；
3. 如果没有出现故障，变频器停止，A07991 报警消失，P1900 被复位为 0 表示静态识别过程结束。如果出现 F7990 表示电机数据监测错误，可能由于电机铭牌数据不准确或电机接法错误导致；
4. 设置 P0971=1 保存静态识别参数。

4.3 动态优化

当使用矢量控制方式时，变频器做静态识别后可选择进行动态优化，以检测电机转动惯量和优化速度环参数。在进行动态优化时电机以不同的转速旋转来优化速度控制器。静态识别过程：

1. 快速调试完成，静态识别完成后；
2. 设置 P1900=3，此时会出现 A07980 报警；
3. 给变频器启动命令，电机按照不同的速度进行旋转测量；
4. 变频器停止，A07980 报警消失，P1960 被复位为 0 表示动态优化过程结束；
5. 设置 P0971=1 保存动态优化参数。

注：为了保证测量准确请脱开电机负载。